

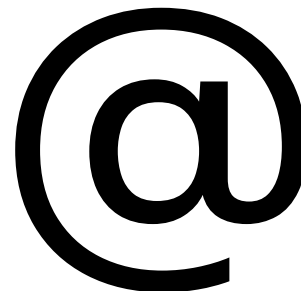
KRAK

OP ZOEK NAAR DE PERFECTE
CRUNCH

JAN 2025–
DEC 2026

TETRA PROJECT

BEPALING VAN DE PRODUCTKWALITEIT VAN VOEDING
AAN DE HAND VAN GEAVANCEERDE GELUIDSANALYSE



MET DE STEUN VAN

AGENTSCHAP
INNOVEREN &
ONDERNEMEN



Vlaanderen
is ondernemen



FLANDERS'
FOOD

EEN SAMENWERKING TUSSEN

KU LEUVEN

hogeschool
vives

www.project-krak.be

Cacaolab BV



Innovation & training from bean to praline

Experimental
production facility



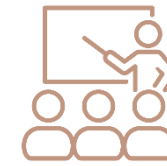
- Chocolate from bean to bar & compounds
- Confectionery products

Analytical toolbox



- Physicochemical analysis (rheology, DSC, XRS, microscopy, etc.)
- Sensory analysis
- Shelf life testing

Training Center



- Physical or online trainings



International Open Innovation Center on Cocoa & Chocolate Processing

Bilateral projects

- Research activities
 - Product/process development
 - Consulting services
 - Customized training
-
- Confidential, IPR transferred

Training

- On-site, online or hybrid
 - Masterclasses, workshops
'Cocoa & Chocolate Processing', webinars, etc.
-
- Open (to professionals)

Collective projects

- Cacaolab = initiator
 - R&D projects
 - Multiple partners involved
 - Funding possible
-
- Open to partners, shared IP



- Open access to equipment (on a bilateral basis)

Tools

- Lab-scale bean-to-bar line
- Pilot-scale bean-to-bar line
- Extended analytical toolbox
- Training center (physical & online)



A grasp of our partners & clients



Contact details

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Hanne.Baert@Cacaolab.be



Cacaolab



Cacaolab_belgium



CacaolabBelgium

AGENDA

4th June 2026

12:00 – 12:40 Walk in lunch

12:40 – 12:45 Welcome @ Cacaolab

12:45 – 13:45 KRAK work presentation

13:45 – 14:00 Demo: From signal to crispiness evaluation

14:00 – 14:15 Break

14:15 – 15:00 Questions & discussion

15:00 – 16:00 Tour @ Cacaolab

16:00 – 16:30 Closing & networking



CONSORTIUM OVERVIEW

STEERING COMMITTEE



PARTNERS



FEDERATIONS & RESEARCH



The KRAK Team



Food Processing

Michaël Verlinden

Kevin Vynckier

Thomas Sprangers

Mechatronics

Catherine Middag

Tom Van Gaever

MeBios

Mohammed Saif Ismael Hammeed

Introduction & Recap

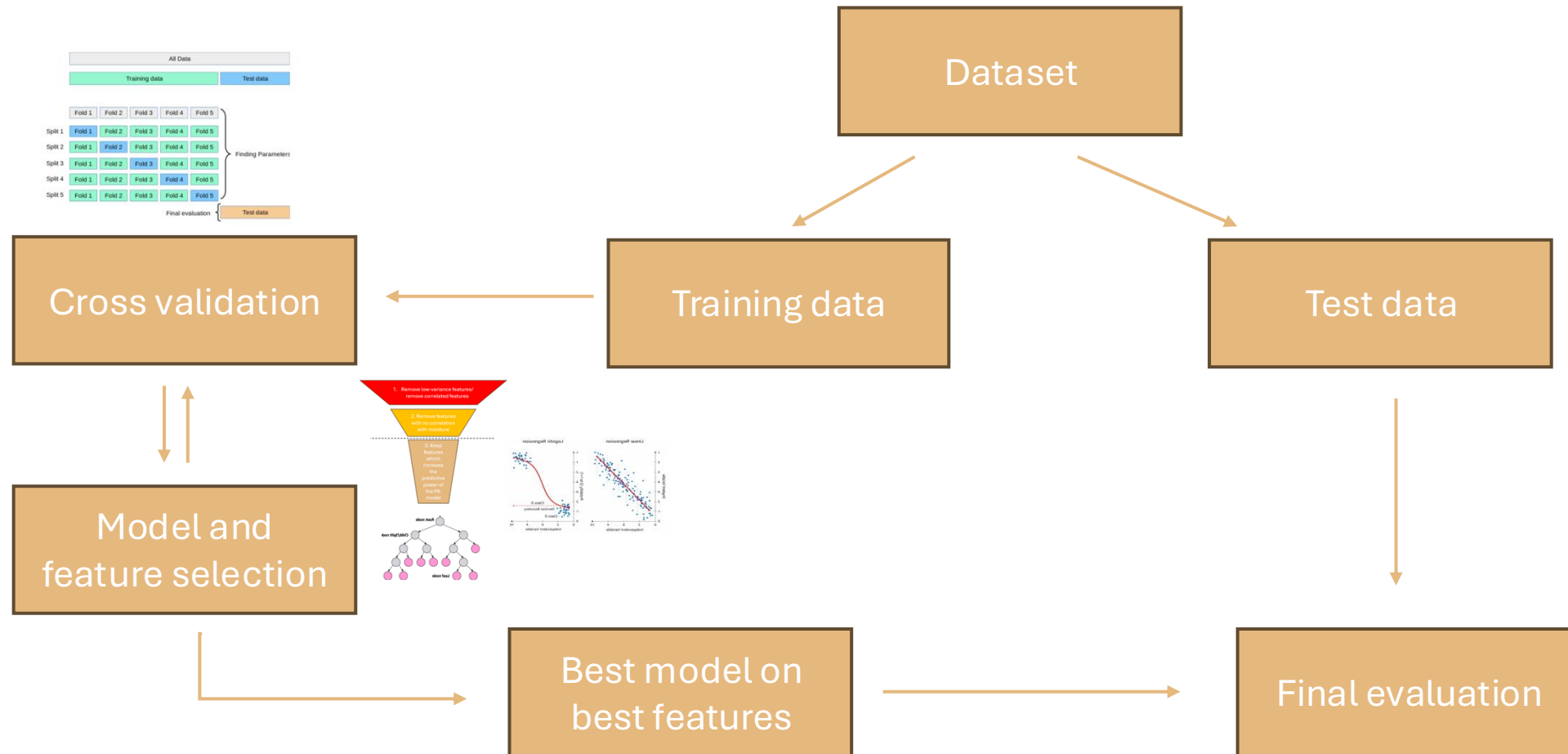
The logo features the word "KRAK" in a large, bold, black sans-serif font. Below it, the Dutch phrase "OP ZOEK NAAR DE PERFECTE CRUNCH" is written in a smaller, black, all-caps sans-serif font. The text is centered within a light brown, irregular, jagged-edged shape that resembles a splash or a stylized sound wave.

KRAK

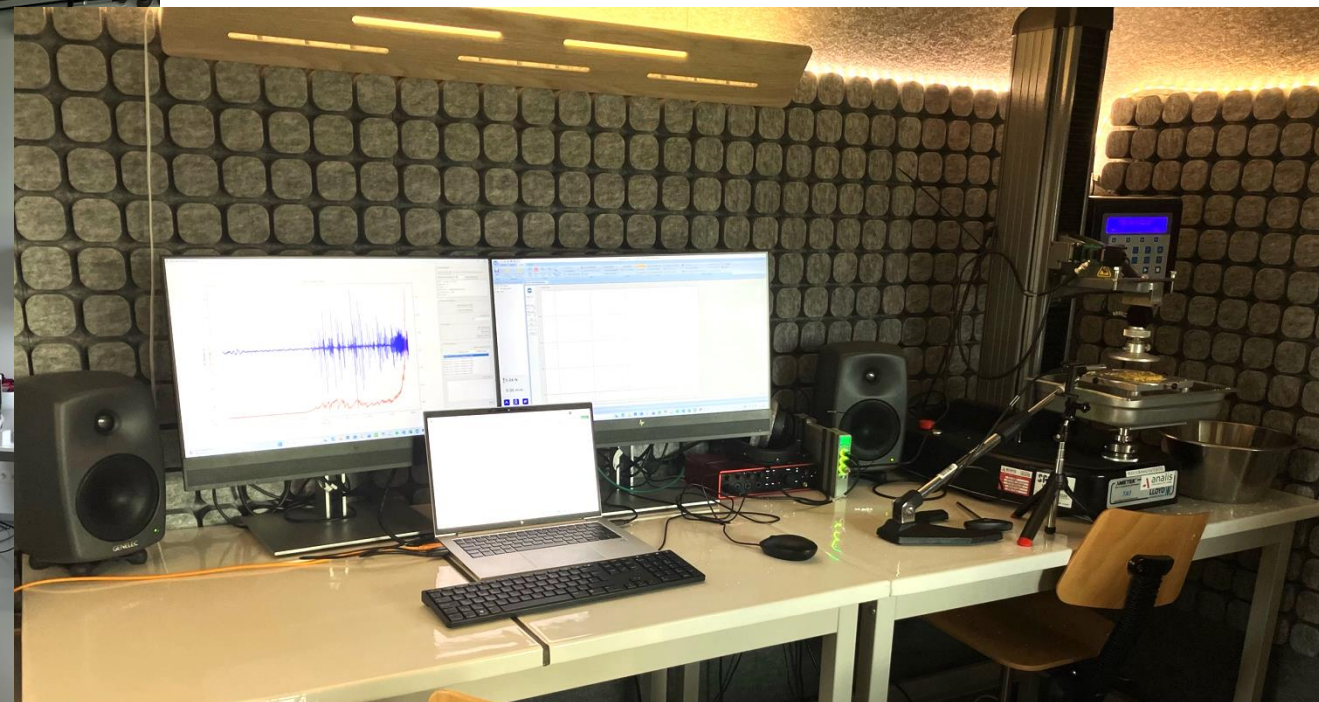
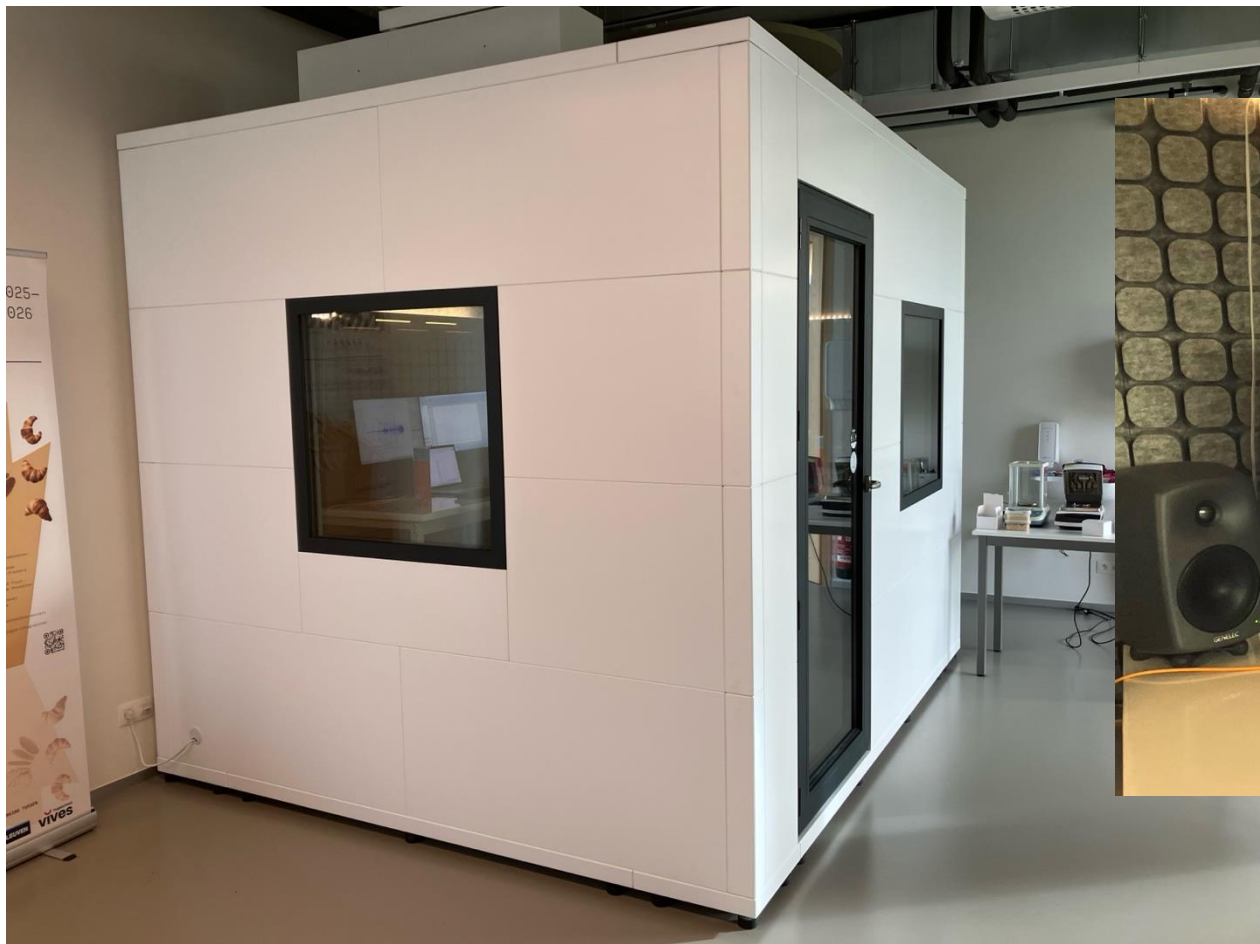
OP ZOEK NAAR DE PERFECTE
CRUNCH

KRAK aims to develop and validate **advanced acoustic methods** for the **objective** measurement of **crispness and crunchiness** in food products. By combining texture measurements with acoustics, signal processing and AI, the project supports the food industry in improving product quality, process control and sensory prediction.

Model validation: experimental setup



THE AUDIOLAB @ Food Innovation Park



The Cases methods & results

-1-
Chips



-3-
Cookies



-5-
Chocolate



-2-
French
Fries



-4-
Bread
(Baguette)



-6-
Breaded &
Battered
products



-1-
Chips



-2-
French
Fries



-3-
Cookies



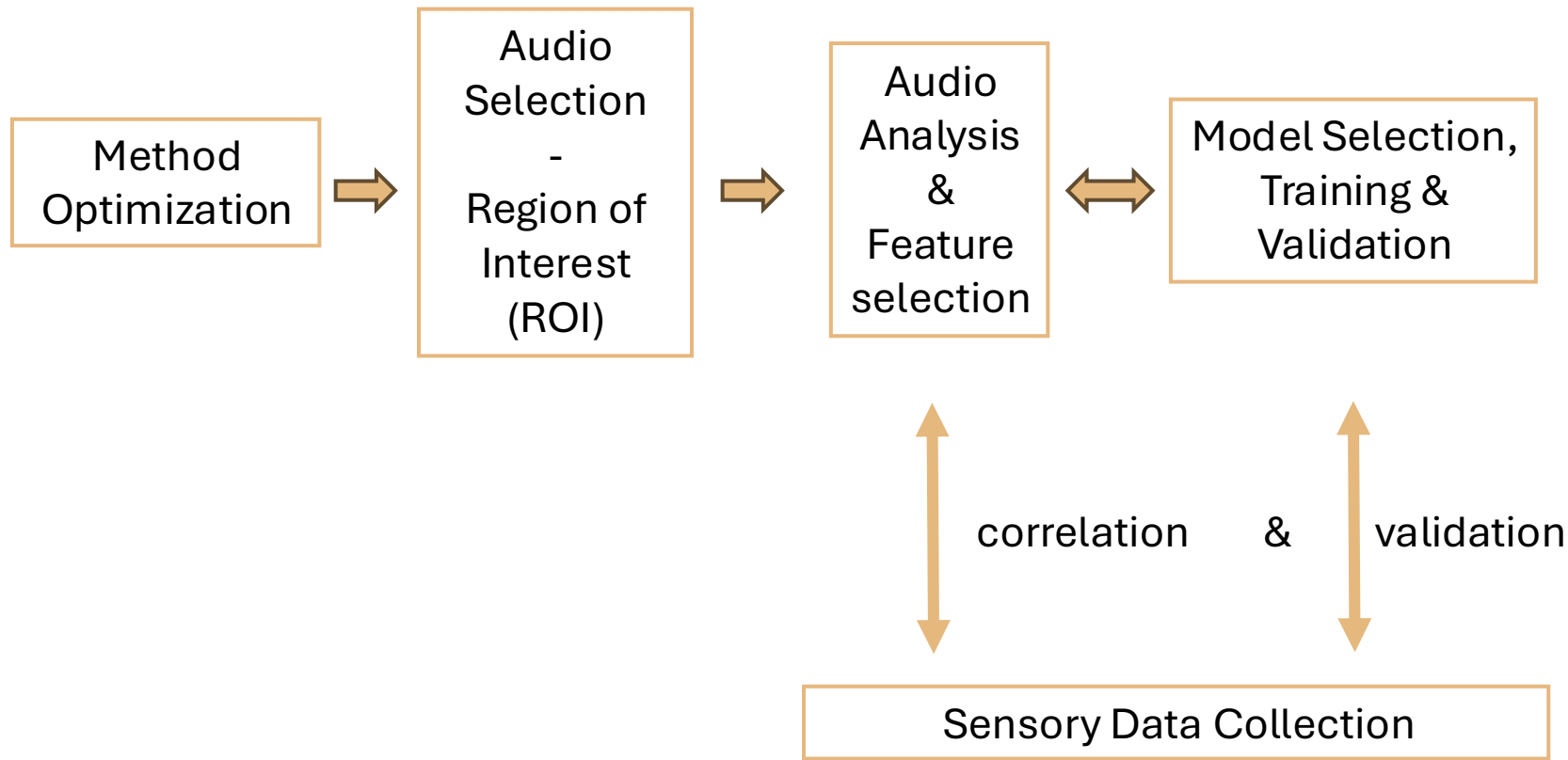
-4-
Bread
(Baguette)



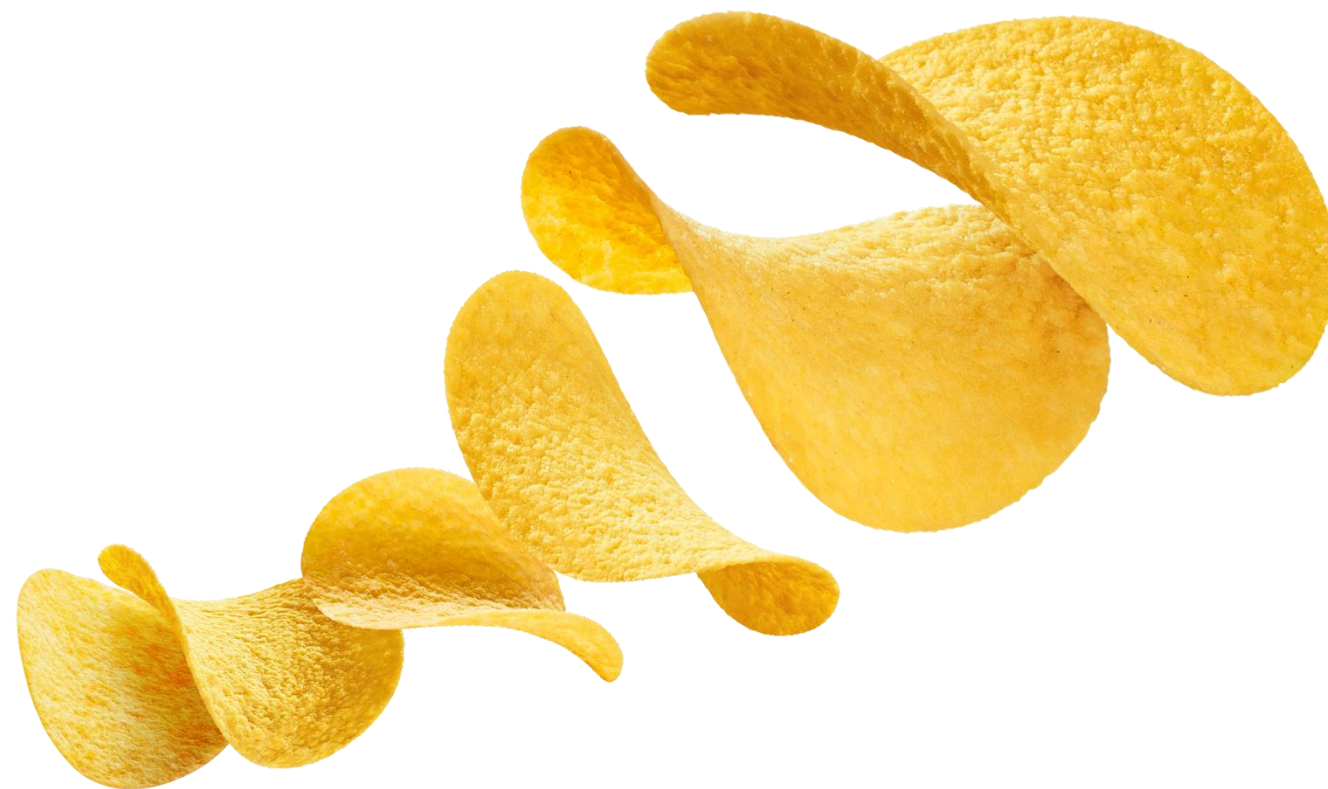
-5-
Chocolate



-6-
Breaded &
Battered
products

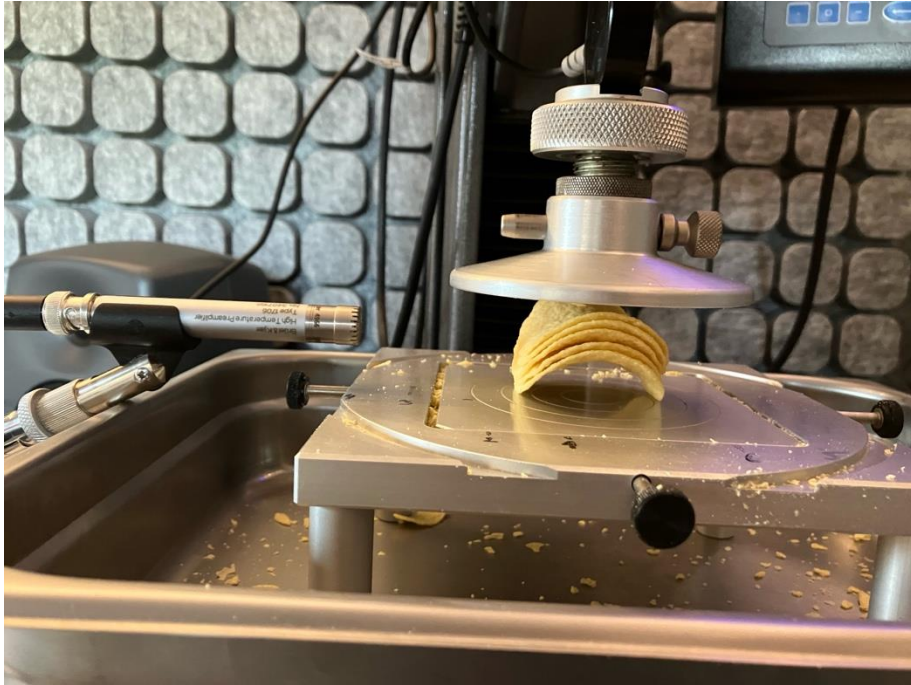


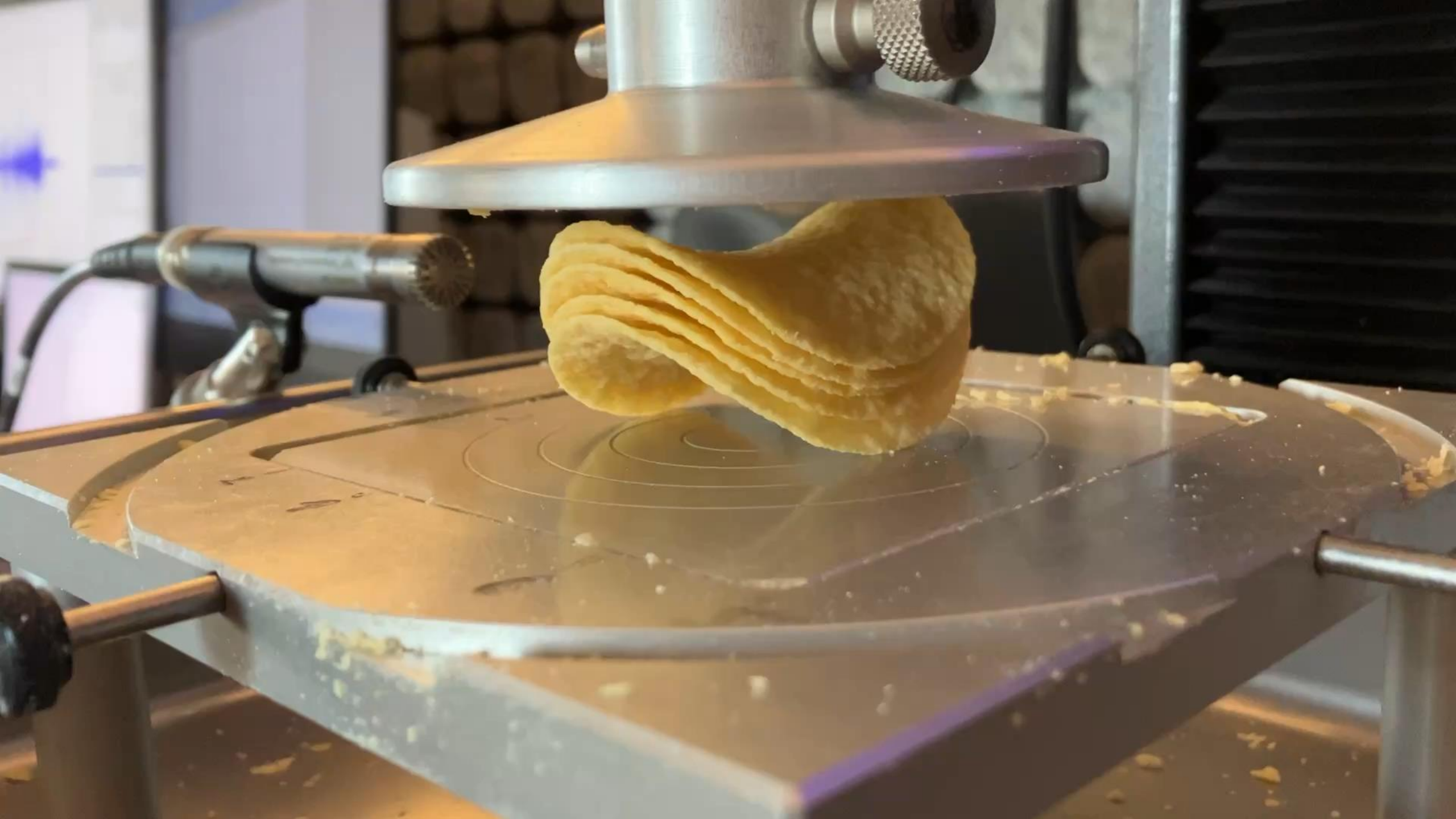
-1-
Chips



Method:

- Compression Plate (100mm)
- stop test at load of 350N
- 5 chips stacked, concave







Raw	Soft	Reference	Hard	Burnt
-----	------	-----------	------	-------

5 categories with different ‘levels of hardness/crispiness’

→ already good prediction

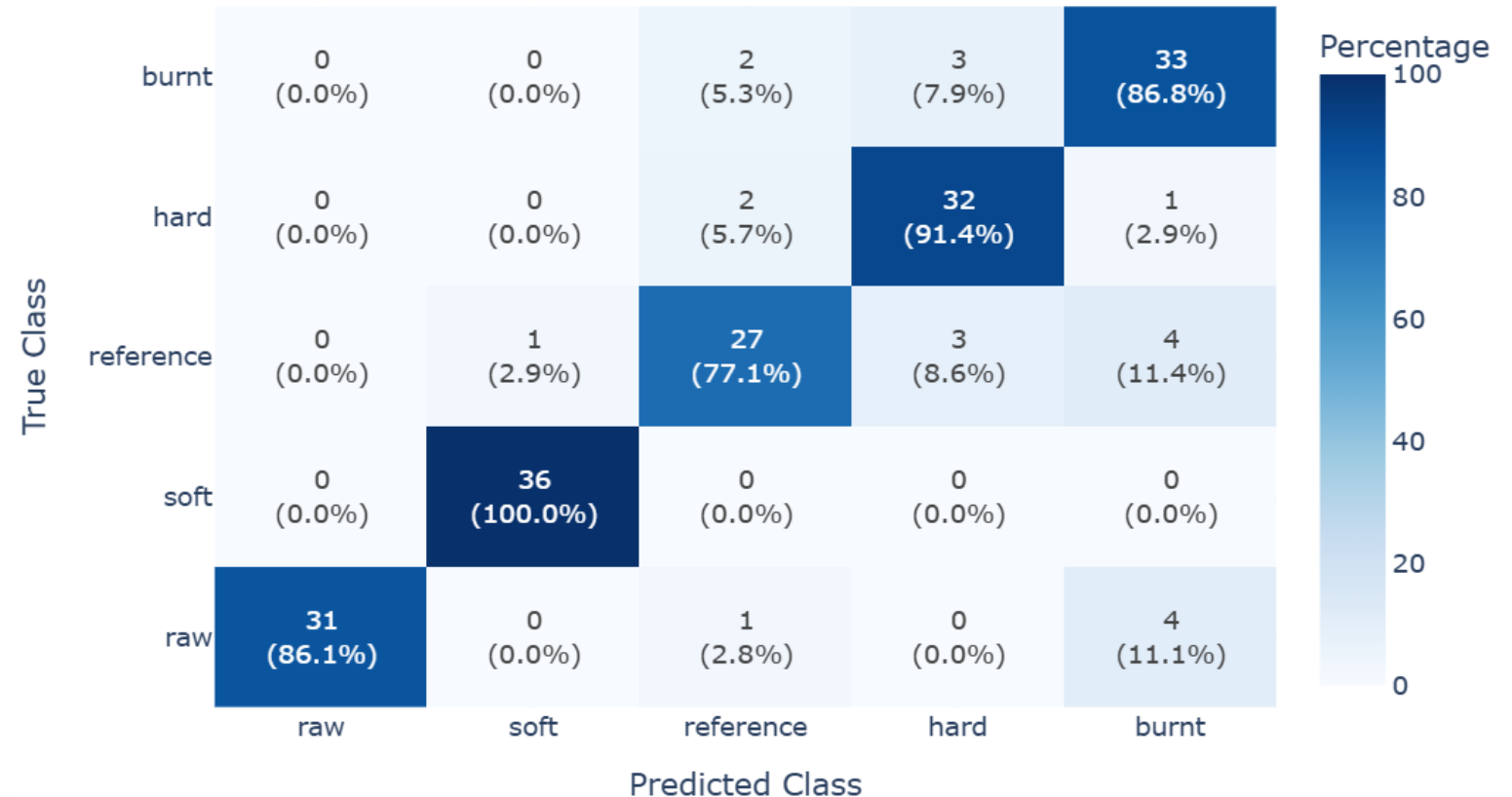
DATASET= 995 measurements

RESULTS

- Baseline method
- More confusion with the reference sample

Overall Confusion Matrix (5-Fold CV)

Accuracy = 0.8833, F1 = 0.8837



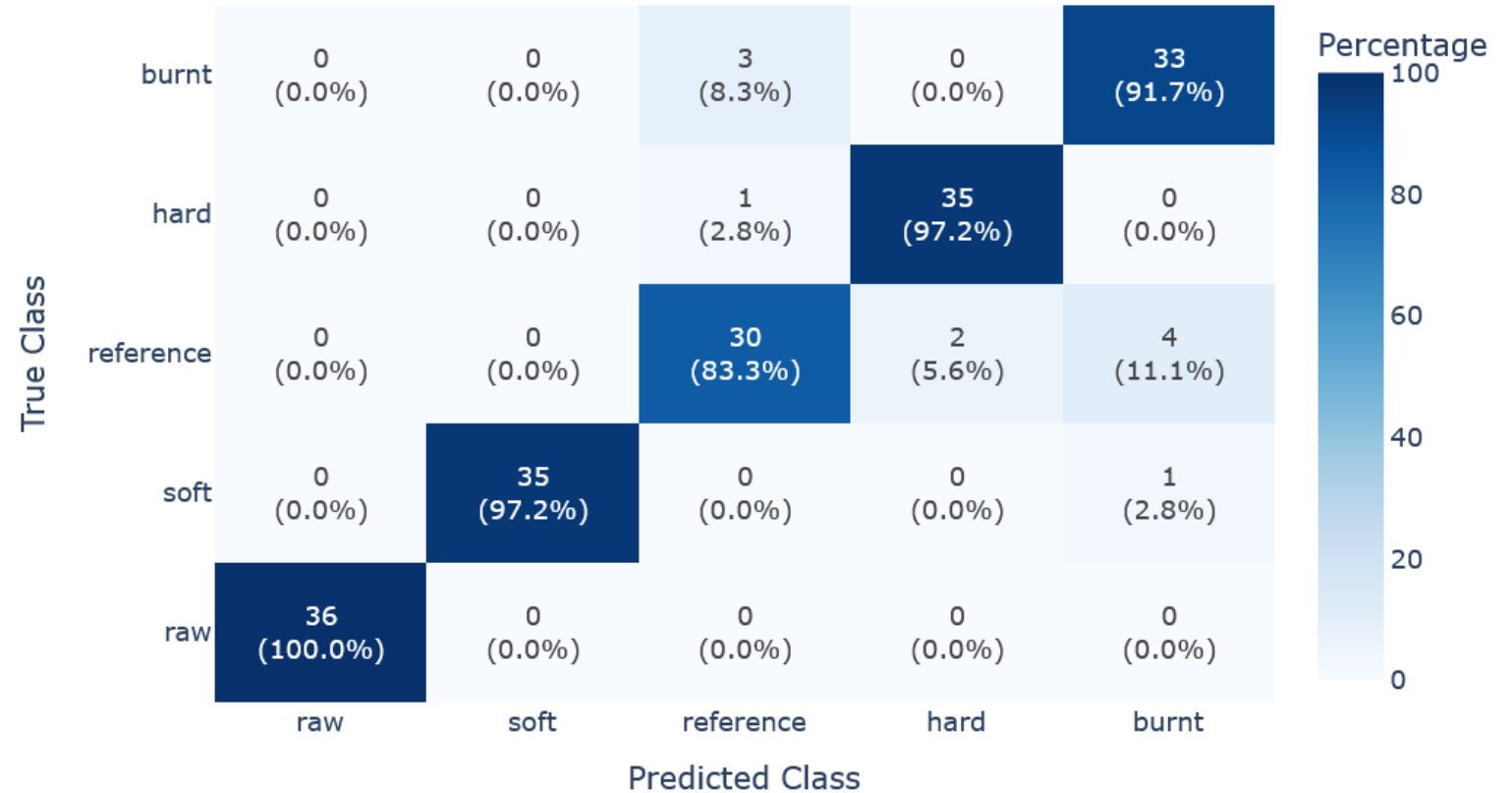
RESULTS

Overall Confusion Matrix (5-Fold CV)

Accuracy = 0.9389, F1 = 0.9388

- Tweaking the measurement method

- 1 day of measurements
- Controlled environment
- Still to confirm over different batches
- Field measurement day planned



Next steps

- **Descriptive analysis** & Degree of Difference (DOD) will be done by experts by an **expert panel** in the US

- **Triangle test** with untrained **consumers** (optional)

→ **link** with instrumental measurements

- Method & model **robustness check**

- field recordings on June 25th @ Pringles Mechelen

- **Lab** conditions

- Next to **production line**

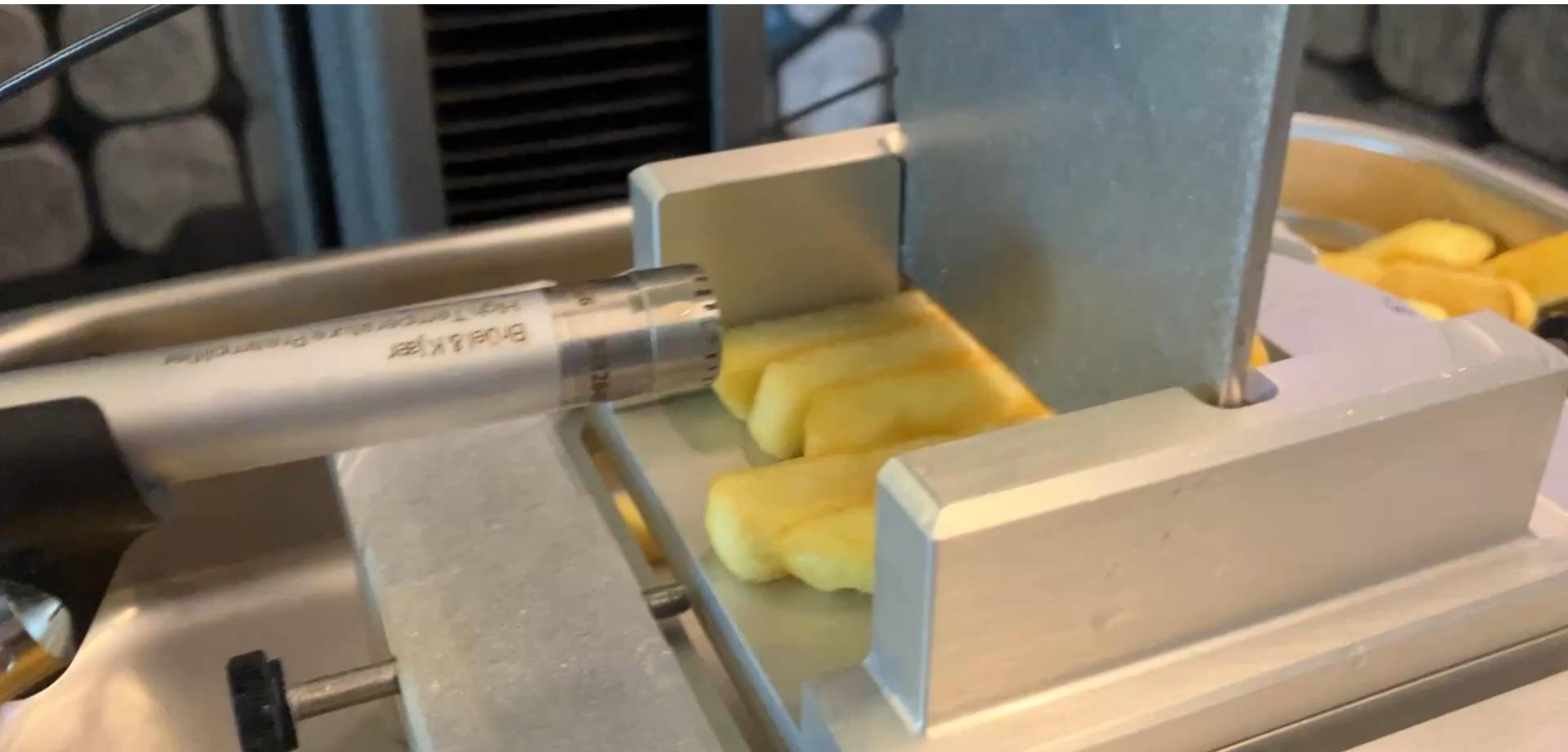
-2-
French
Fries



Method:

- Cut through
- Knife probe (1.75mm)
- Speed: 1 mm/s
- stop test at 10 mm
- 6 fries in a row





Classification test

- Dry matter is a measure for quality
- Differentiate different batches → classification

Q1: 29,18%

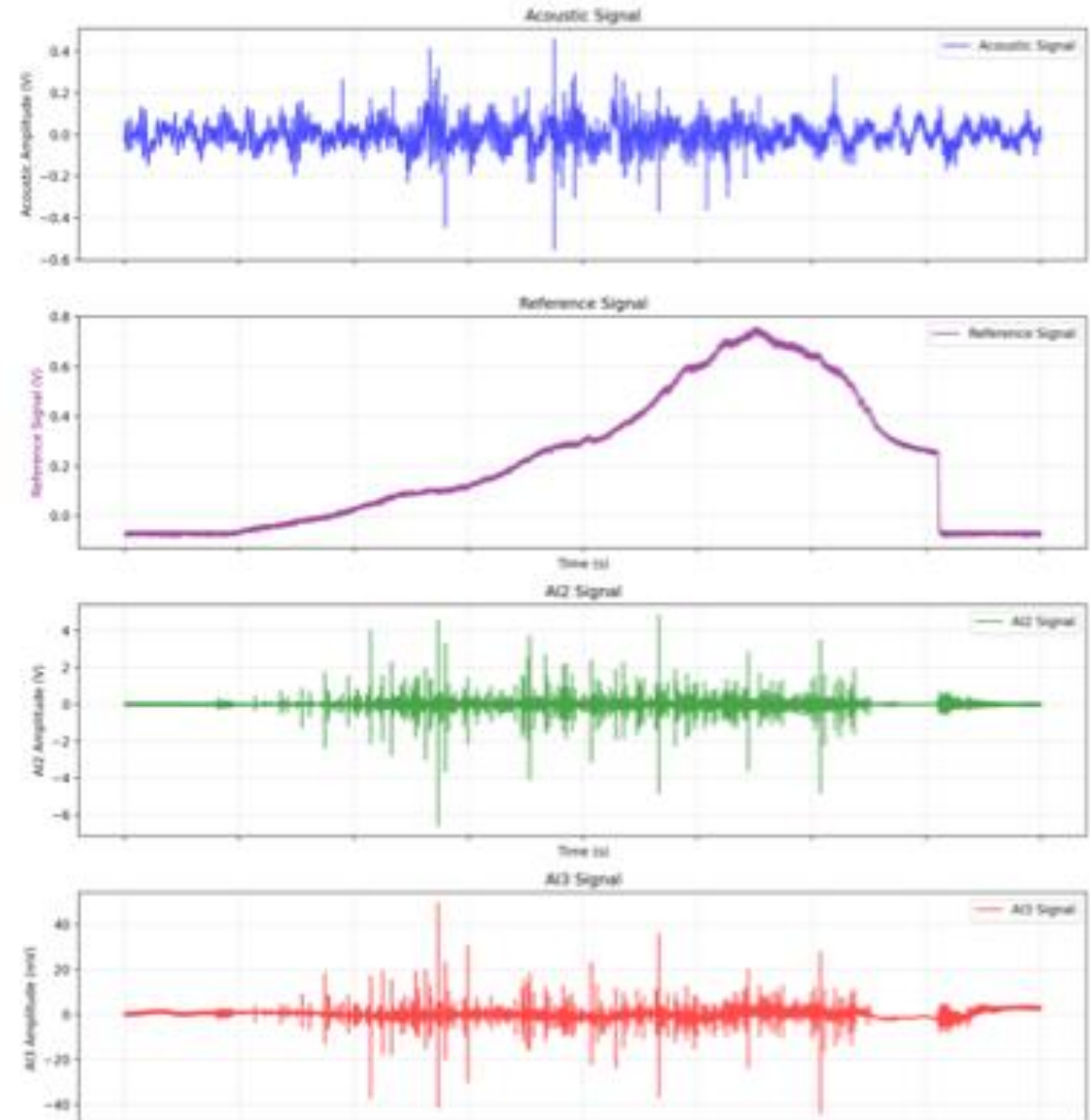
vs

Q2: 25,70%



- Fried at 180 °C for 4.5 min
- Measured 1.5 min after baking

Showing plot for: 20240520_103506-Friet-T-2)



Classification test with regression

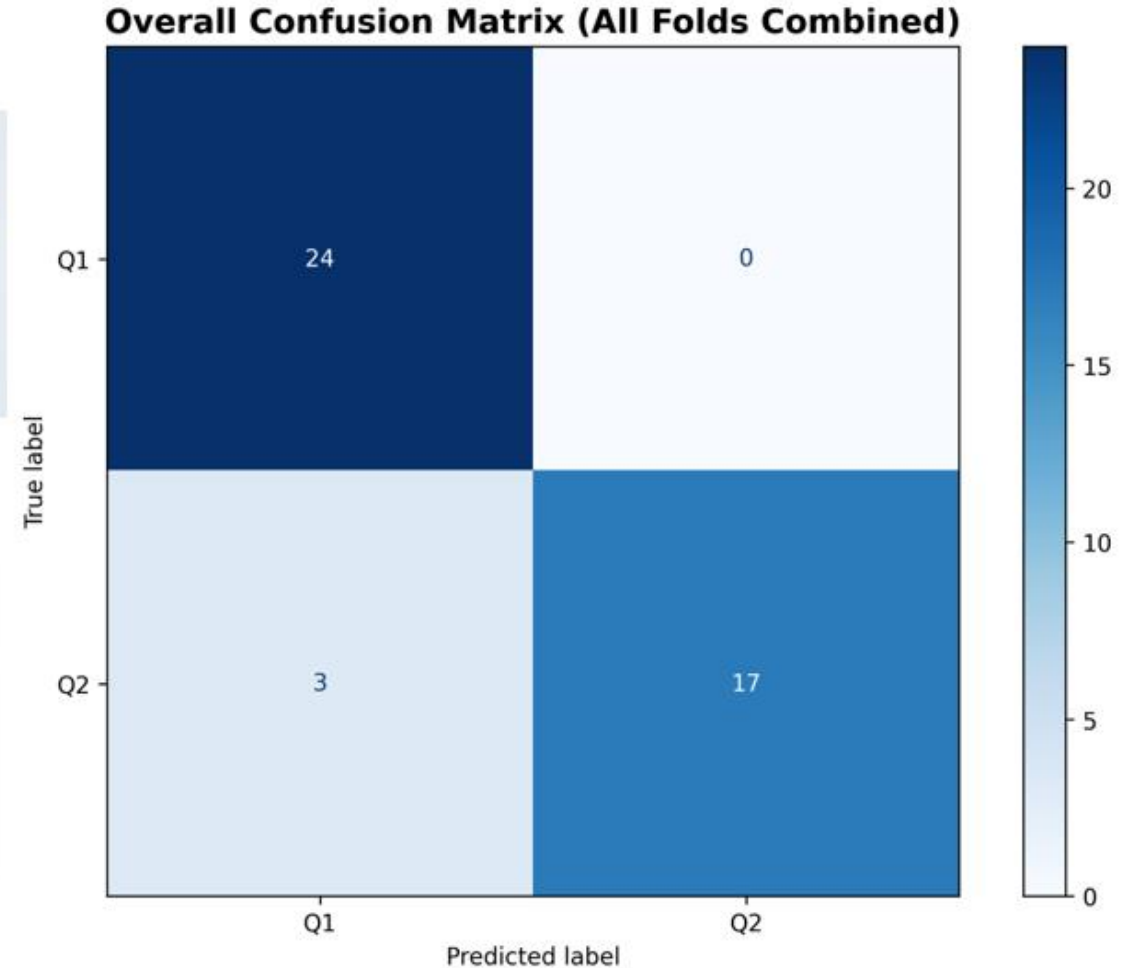
- Dry matter is a measure for quality
- Differentiate three different batches
- Fried at 180 °C for 4.5 min
- Measured 1.5 min after baking

Quality	Q1	Q2	Q3
Sensory Evaluation	Most crispy		Least crispy
Price	€€€	€€	€
Underwater weight	400-420 (DS = 21.67 - 22.66%)	400-420 (DS = 21.67 - 22.66%)	400-420 (DS = 21.67 - 22.66%)
Dry matter (after prefry)	31,36%	29,75%	28,89%

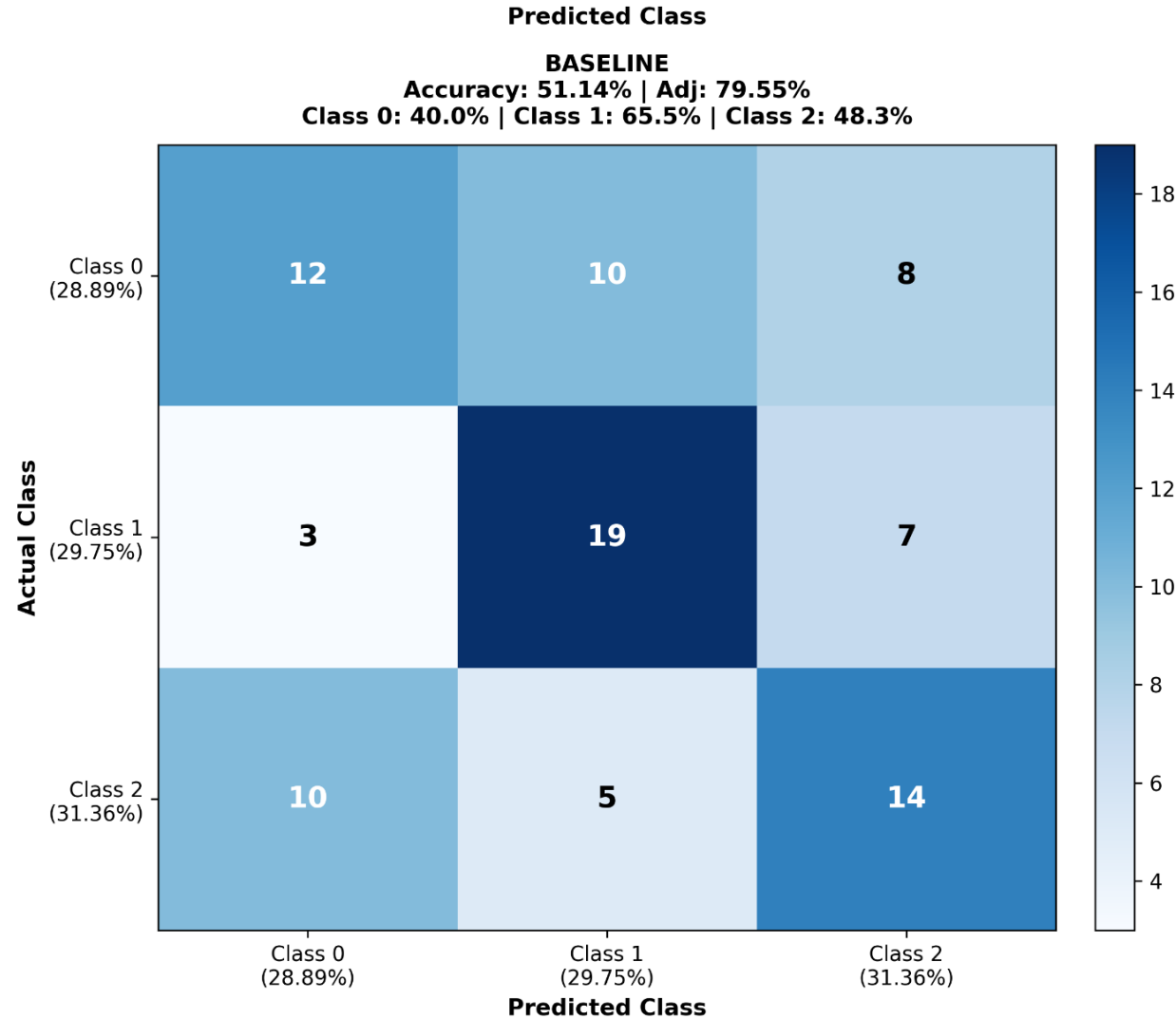
Results: classification test

- Dry matter is a measure for quality
- Differentiate different batches
→ classification

Q1: 29,18%
vs
Q2: 25,70%



Results: classification test Q1, Q2, Q3



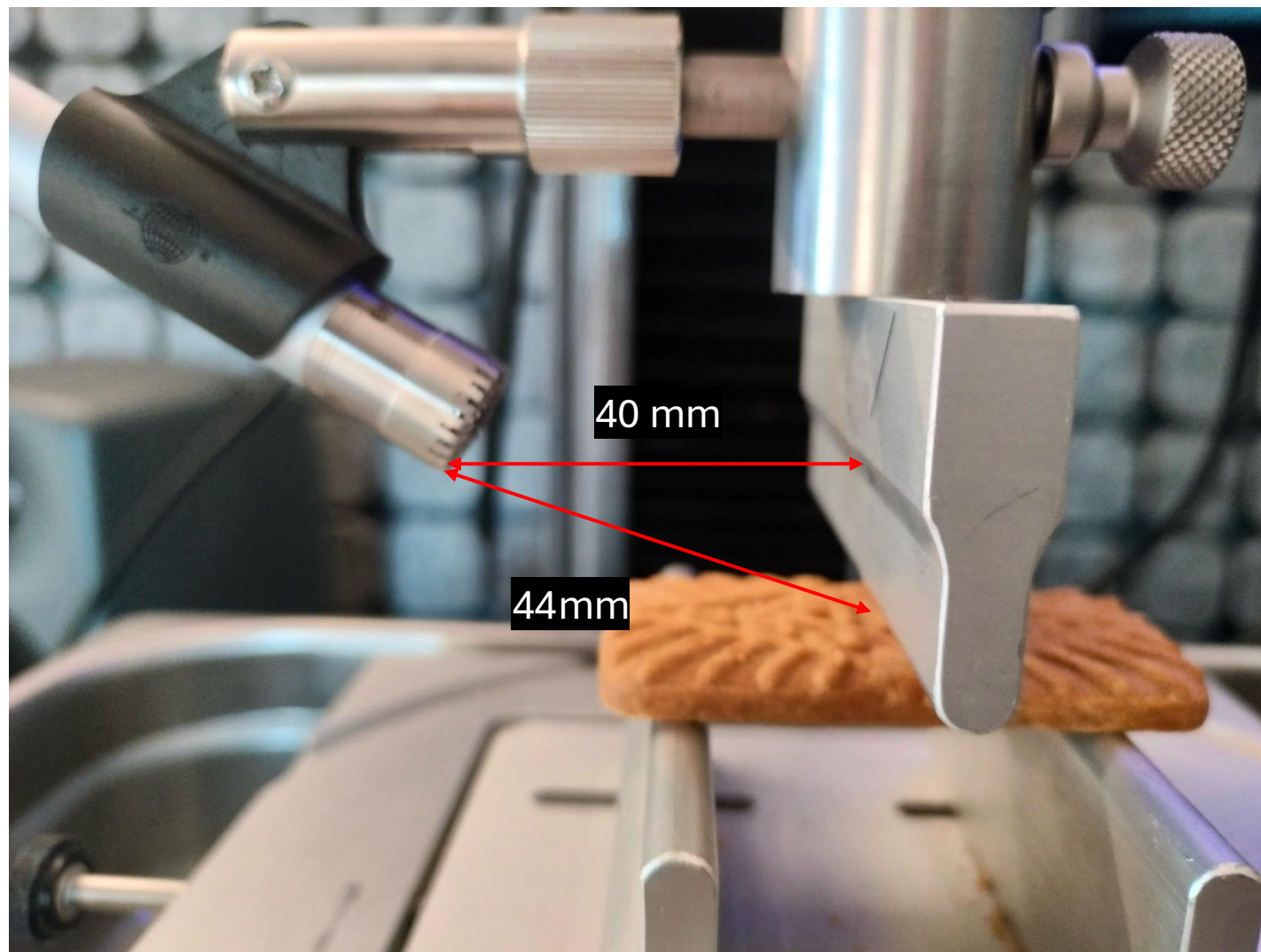
Next steps

- Crushing experiments, more sample area, optimise setup, new probes
- Collect sensory data to link with instrumental measurements

-3-
Cookies



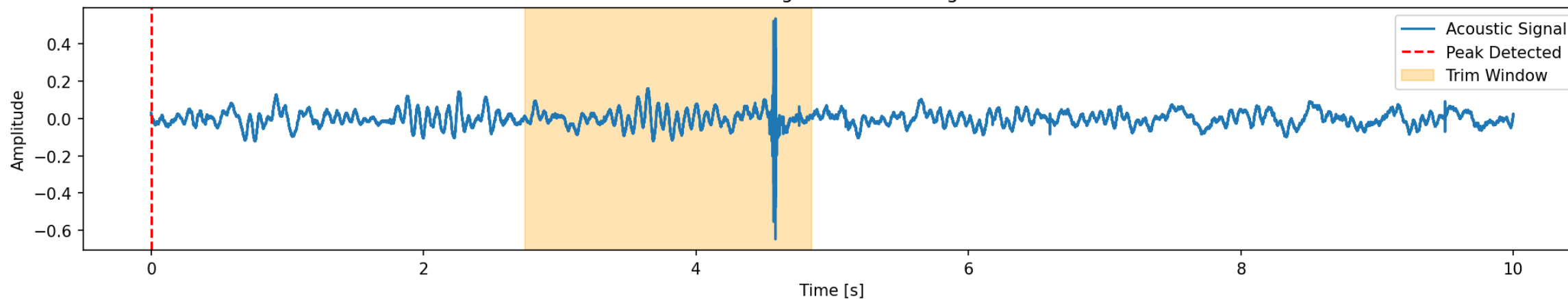
Setup 1.0



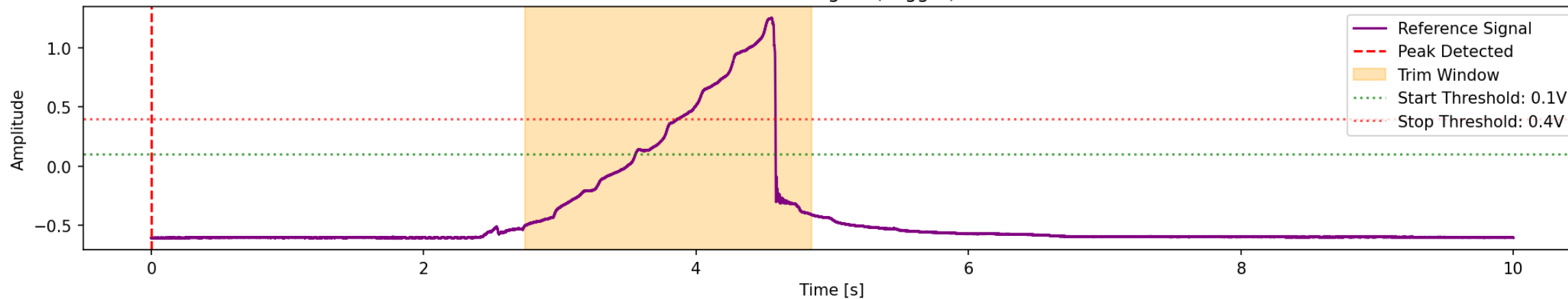
Audio output

Crack

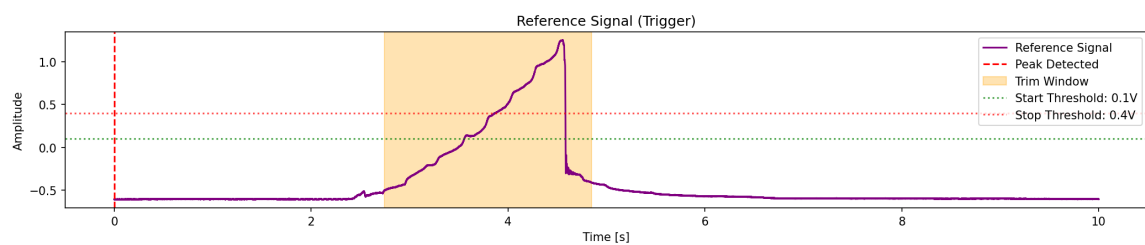
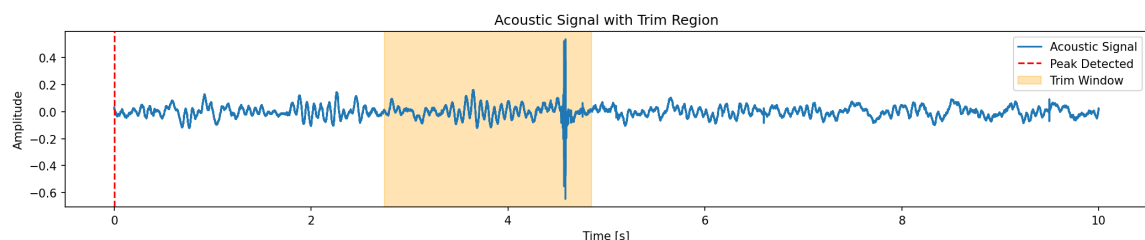
Acoustic Signal with Trim Region



Reference Signal (Trigger)



From crack

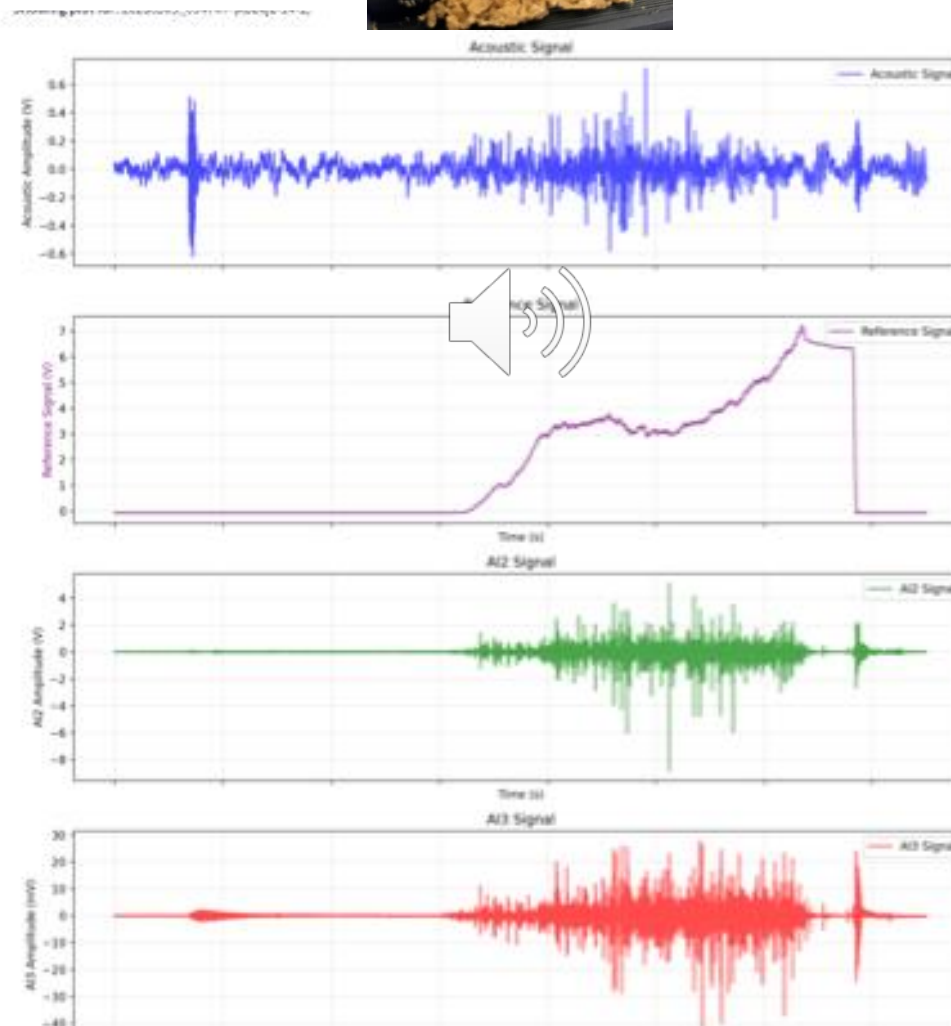


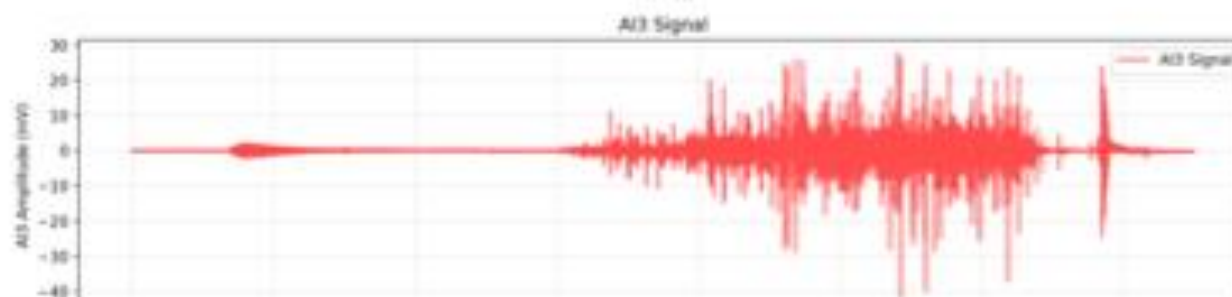
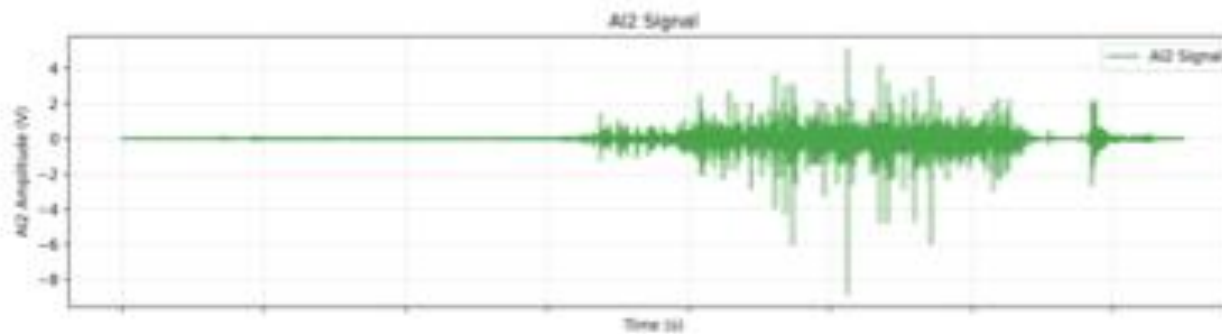
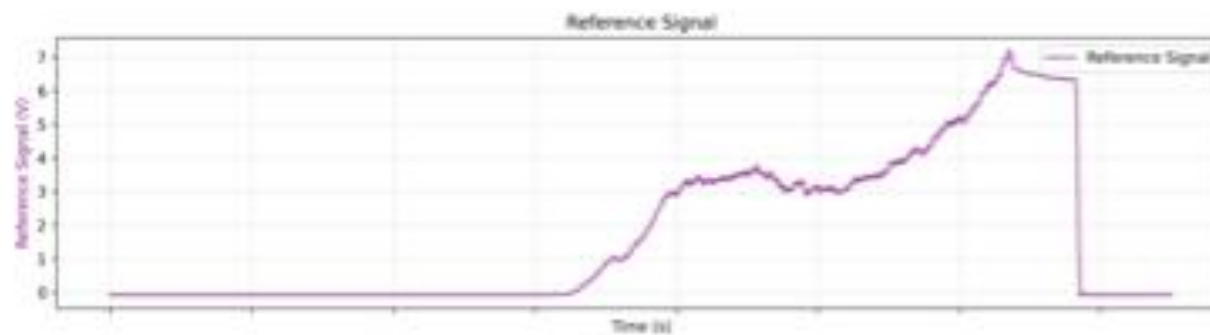
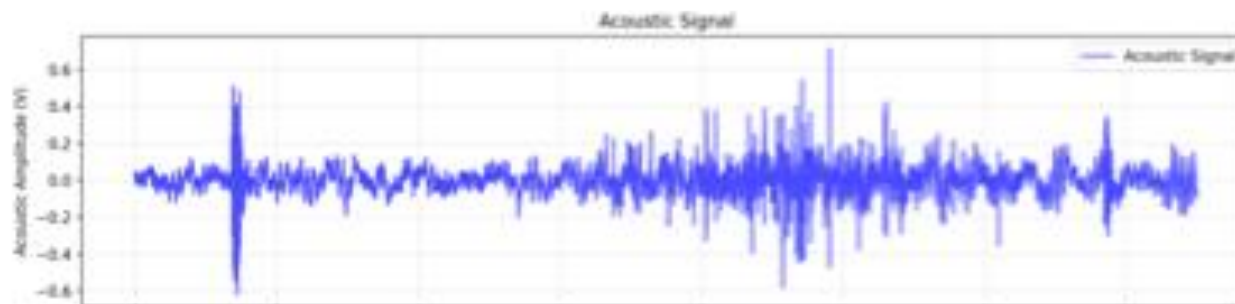
to crush

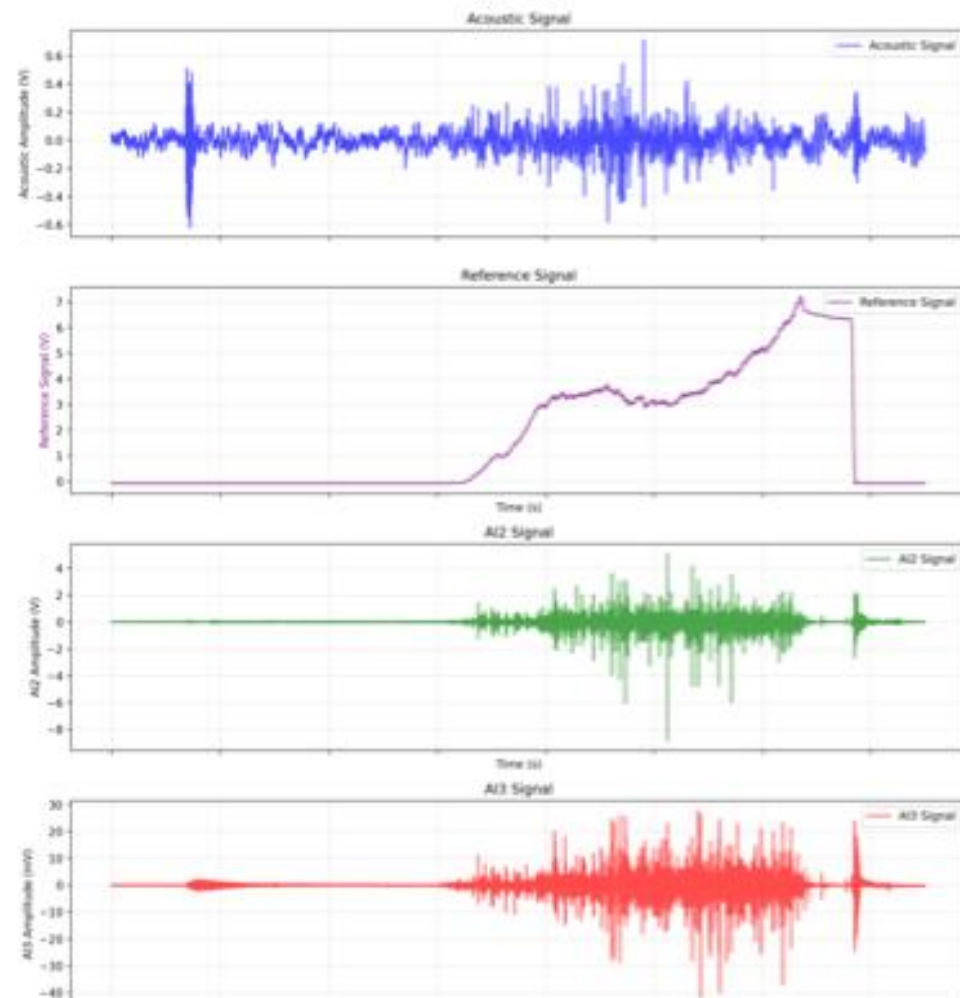


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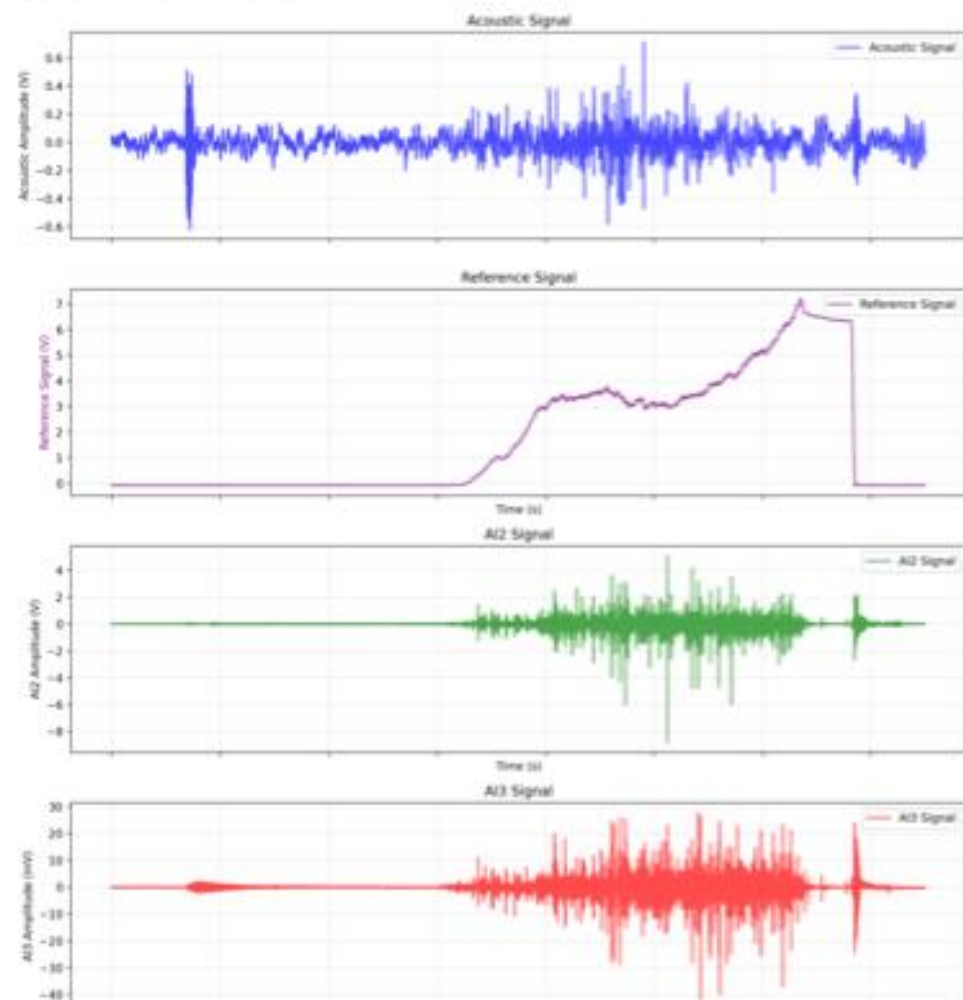
to crush



Method:

- Crushing probe
- Speed: 1mm/s
- Stop at load 480N

- Moisture content measured
 - Sartorius
 - Drying oven
- Time out of package registered



to crush



Method:

- Crushing probe
- Speed: 1mm/s
- Stop at load 480N

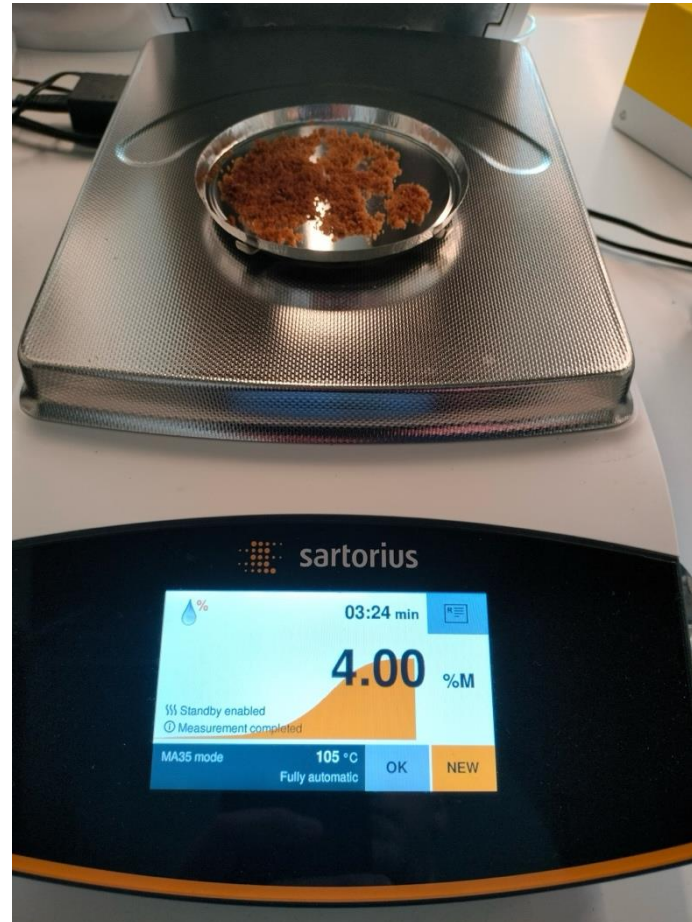
- Moisture content measured
 - Sartorius
 - Drying oven
- Time out of package registered



Correlate with sensory data

Moisture content evolution

- Moisture content measured, 0-6h after opening
- Open air (RH = 50-55%, T= 21-22°C)
- Drying oven (103 °C, until constant weight, ISO 6496)
- Sartorius MA35 mode (105°C)



Moisture content evolution

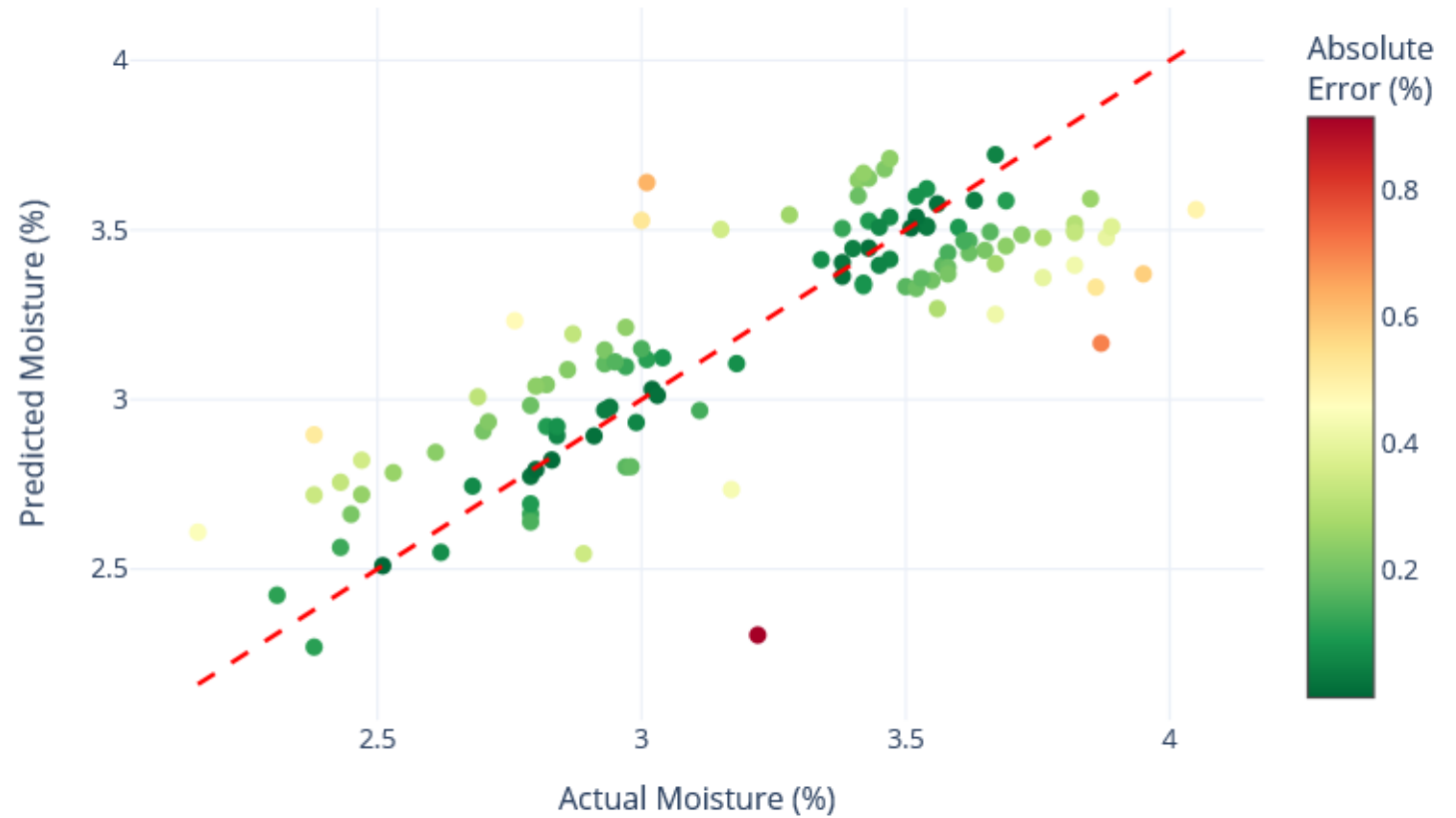


3. Results

- Moisture
- Predicted vs True

Predicted vs Actual Moisture Content (5-Fold CV)

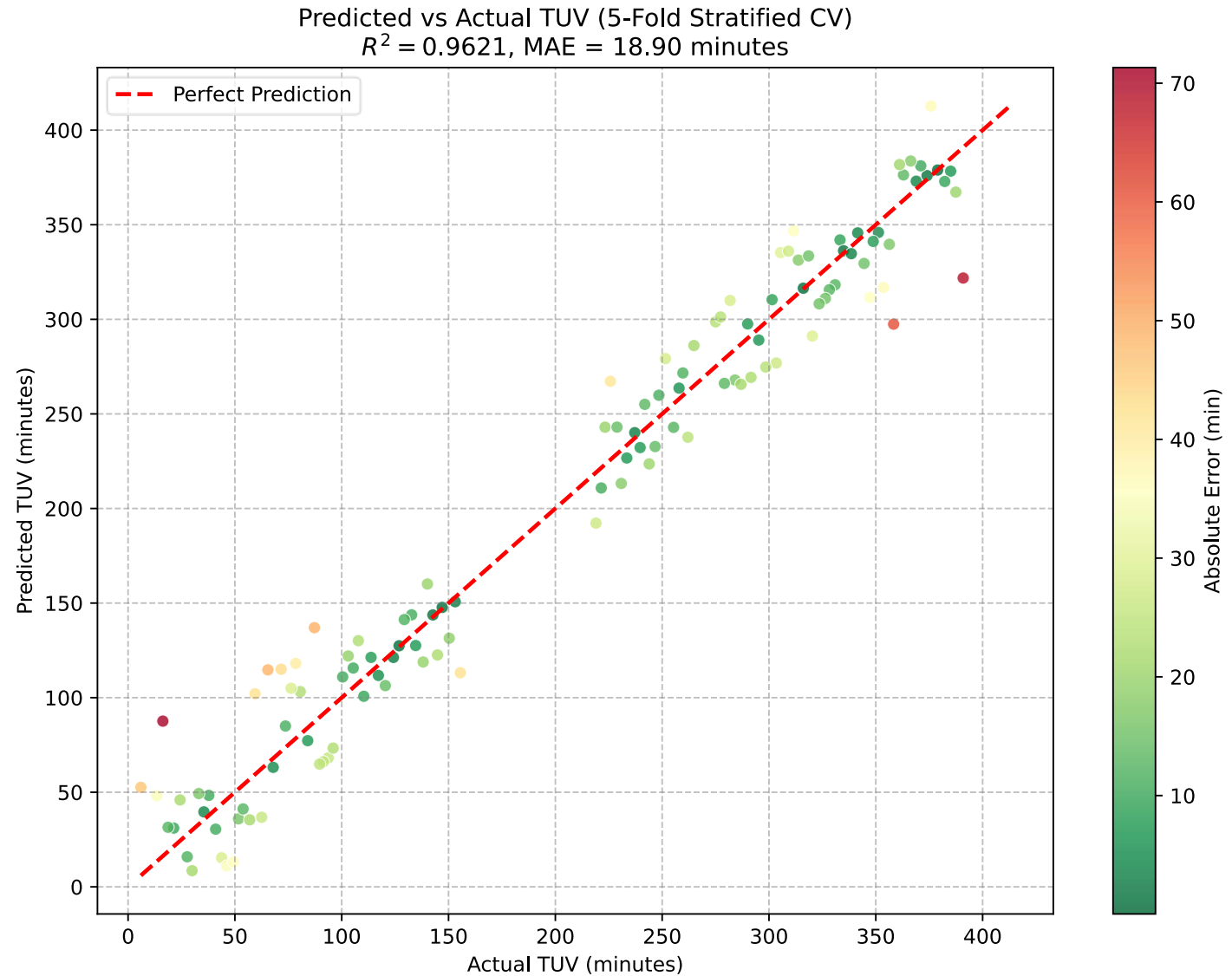
$R^2 = 0.6682$, MAE = 0.2003%



Machine learning

3. Results

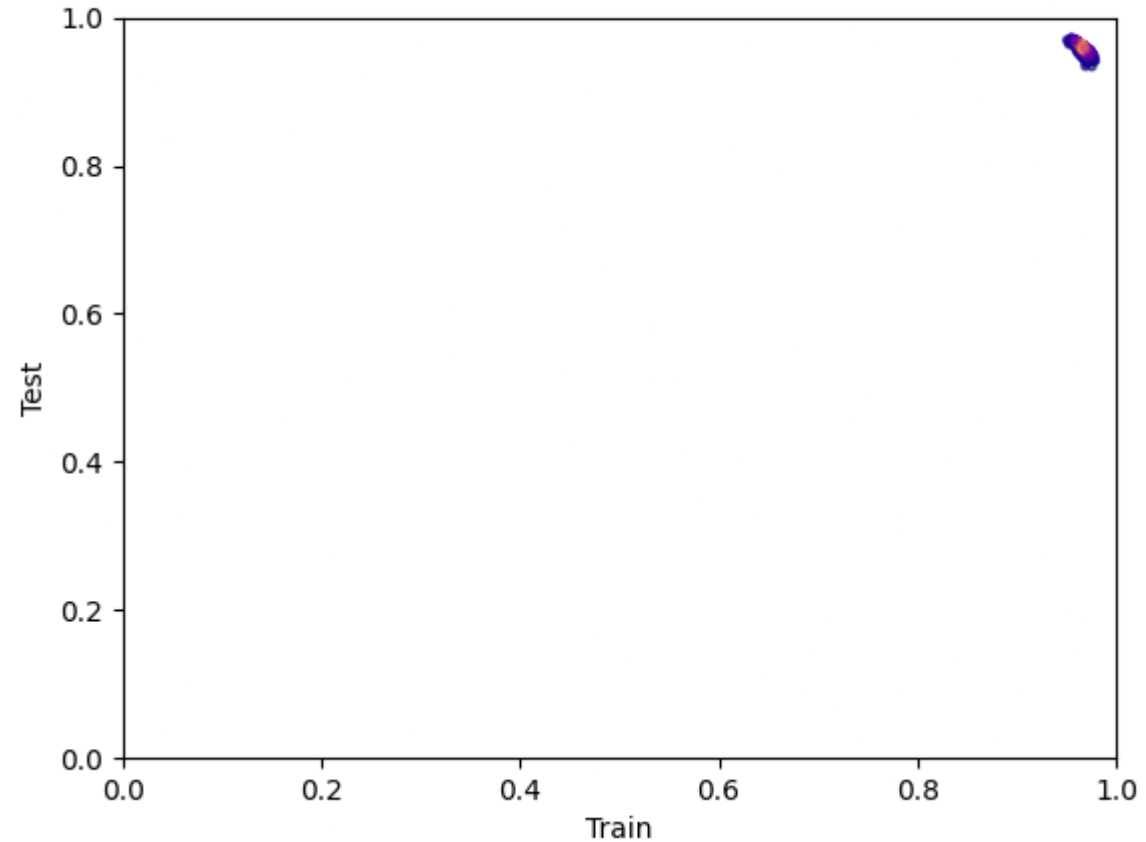
- Time out of package
- Predicted vs True
- Same featureset
- Same machine learning model



Machine learning

3. Results

- Time out of Package
- R^2 Test vs Train
- 1000 repeats with different train/test subsets
- Only 1 feature used!
 - LFCC feature: FFT size 256 samples (3ms)
 - => transients detecteren



Next steps

- Accelerate shelf-life testing using a climate chamber with **controlled relative humidity** condition (**0–6% moisture** exposure levels)
- **Sensory scoring** of different stages linked to moisture content & identify critical quality thresholds
- Building a model with this data

-4-
Bread
(Baguette)





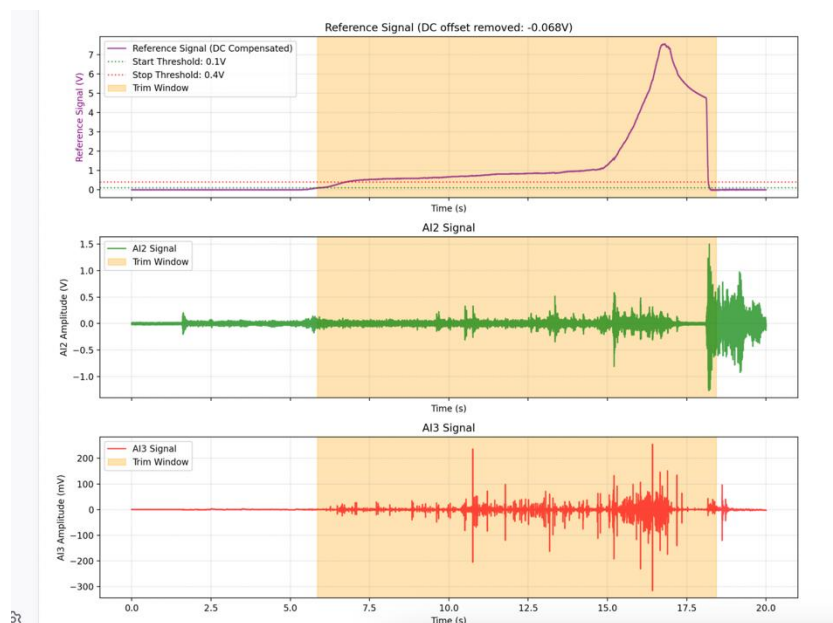
Method:

- Baking 15 min @ 180°C
- Open air cooling and resting
- $T = 21 \pm 1^\circ\text{C}$
- $\text{RH} = 50 \pm 2\%$
- Measurements during 6h after baking

Texture Analysis & Audio

- Crushing with V-squeeze probe
 - Baguette positioned sideways
 - 10 cm of center measured
- Speed: 4 mm/s
- Extension: 45 mm

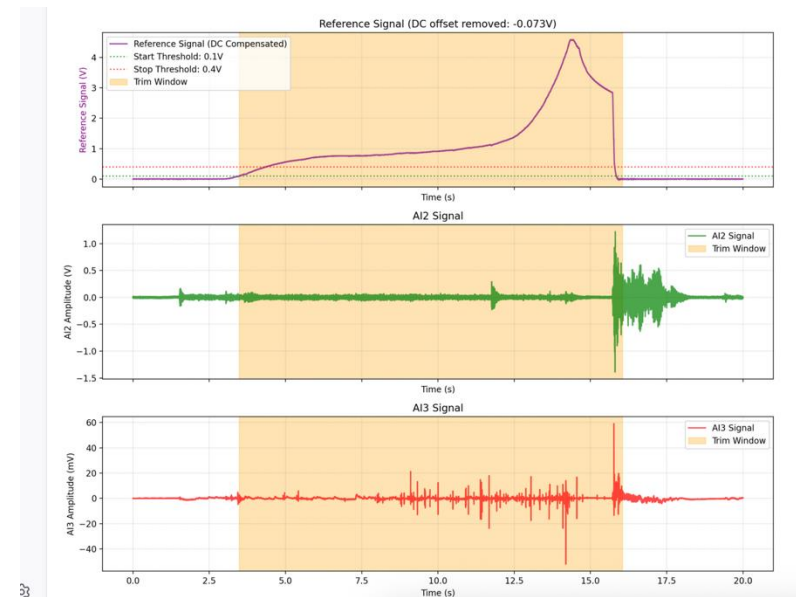
Dataset: 459 measurements



Time after baking

$T = 21 \pm 1^\circ\text{C}$

$\text{RH} = 50 \pm 2\%$



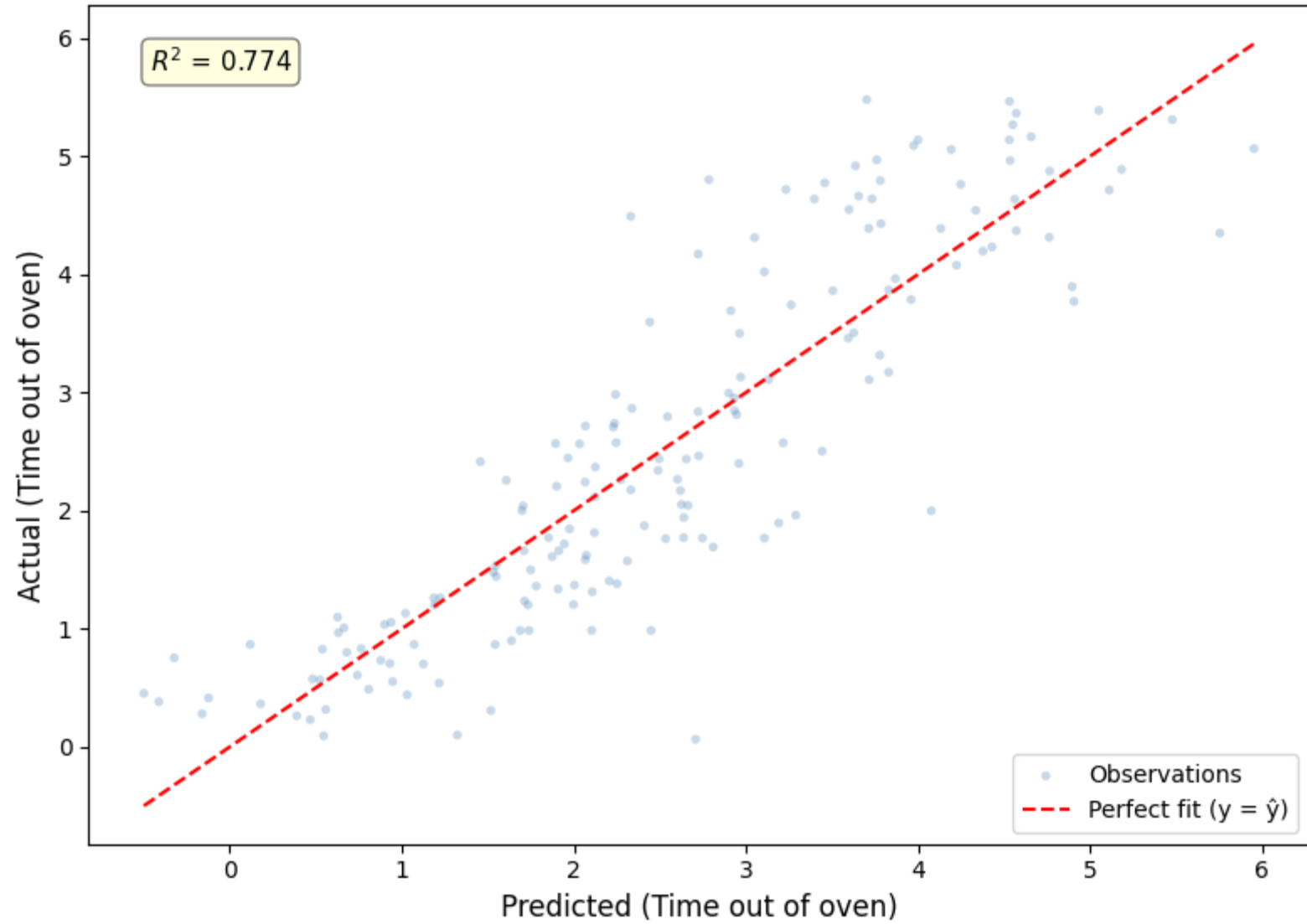
30 min



6 h



Predicted vs Actual



Top 5 Features

#	Feature
01	PP_PN_avg_formant_bandwidth_band5k_10000_15000_AI0_PN
02	PP_PN_mid_high_freq_ratio_band5k_15000_20000_AI0_PN
03	PP_PN_b4_mean_antialiasing_32khz_AI0_PN
04	PP_PN_f1_mean_band5k_5000_10000_AI0_PN
05	PP_PN_burst_interval_cv_antialiasing_32khz_AI0_PN

Next steps

- Crushing test with probe crushing almost whole bread
- Collection of sensory data?

-5-
Chocolate





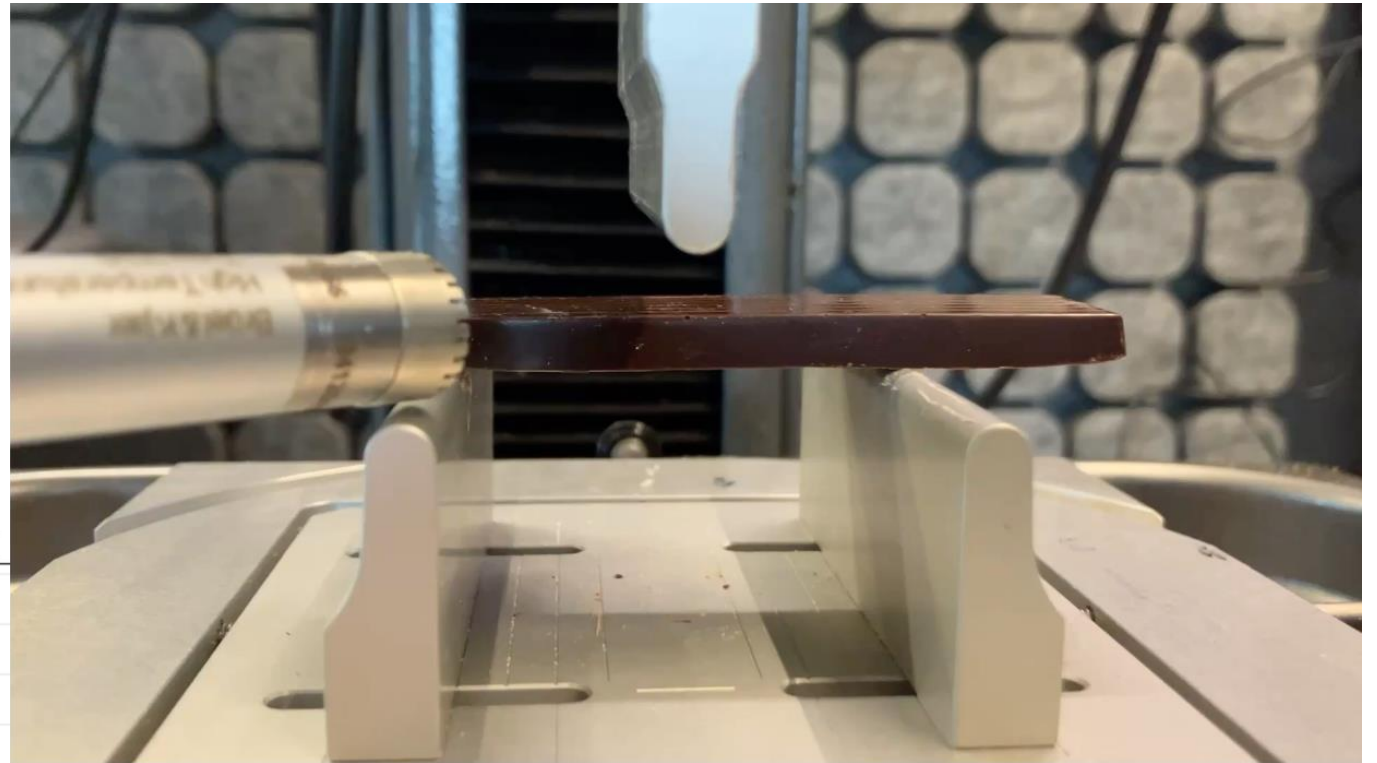
- Size 102x23x10mm

TA settings

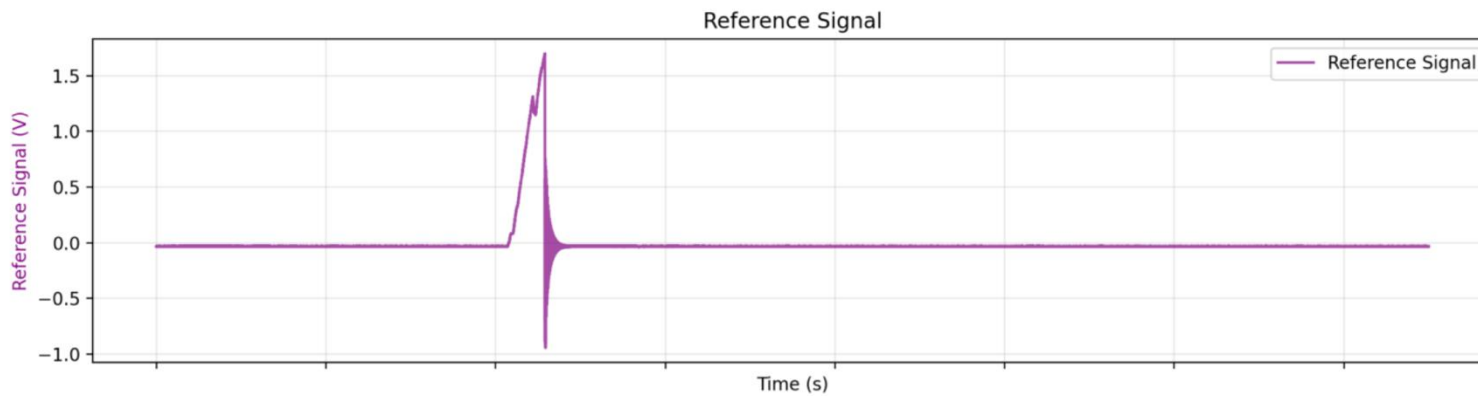
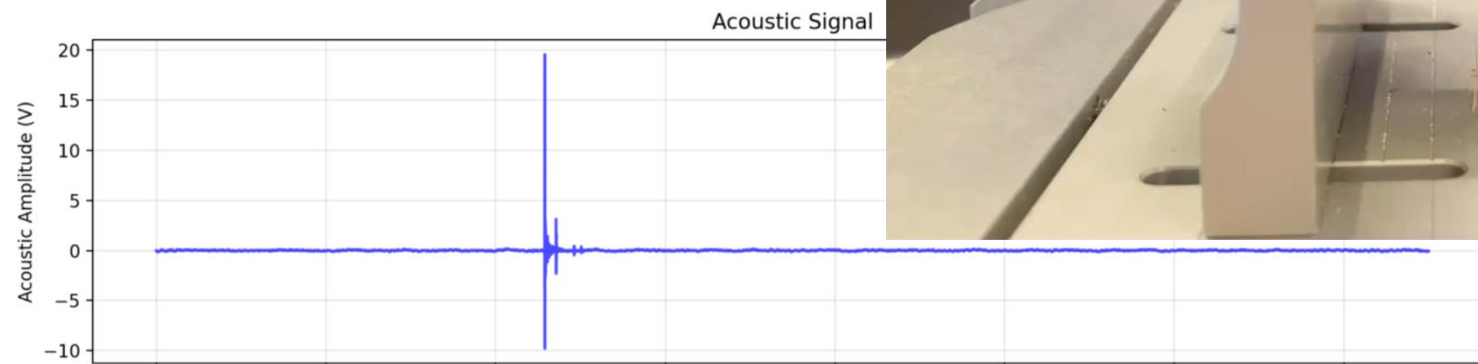
- 3 point bending
- Speed 2 mm/s
- Break detection stop
- Loadcell 500N
- Distance 60

Field	Value
ID	chocolate-1-2
speed	2
probe	3pointbending
loadcel	500
type	ref
Date	2026-01-22
Timestamp	2026-01-22 11:14:23
Sample Rate (Hz)	65536

Field	Value
ID	chocolate-1-2
speed	2
probe	3pointbending
loadcel	500
type	ref
Date	2026-01-22
Timestamp	2026-01-22 11:14:23
Sample Rate (Hz)	65536



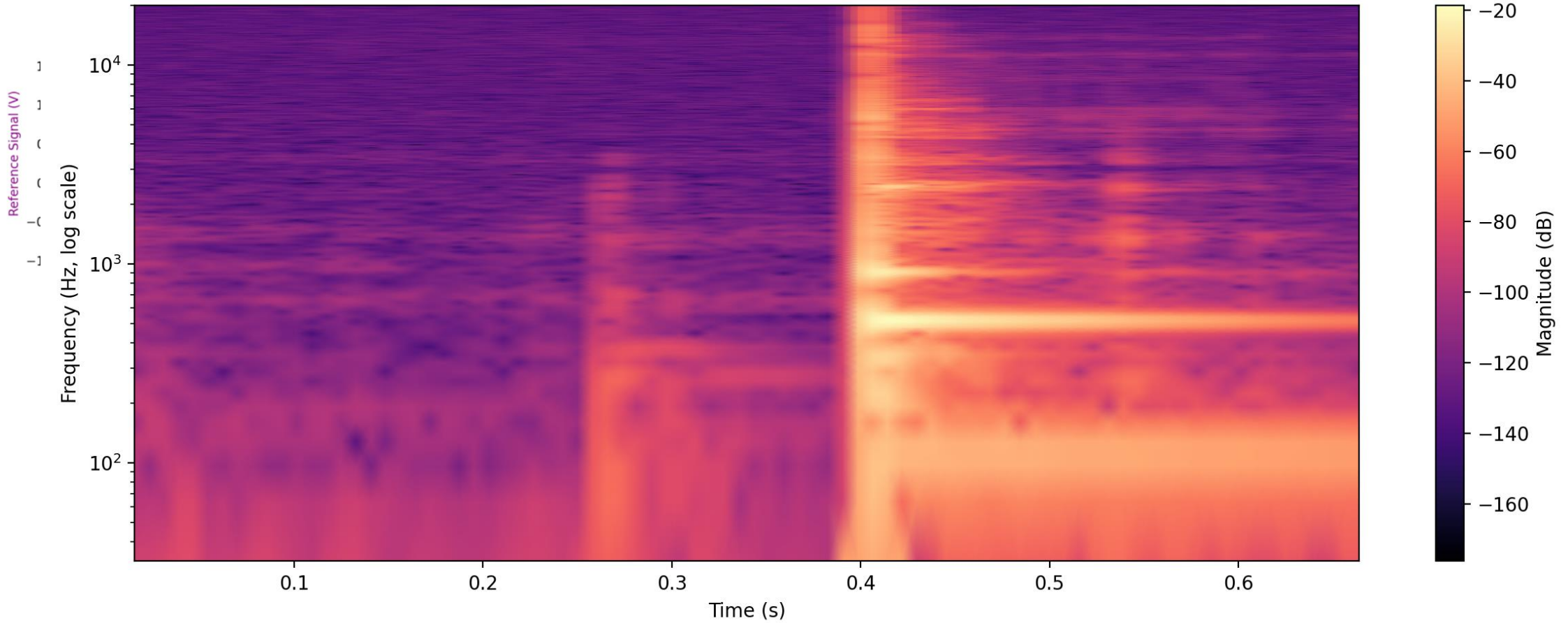
Showing plot for: 20260122_111440-(chocolate-1-2)



Acoustic Signal

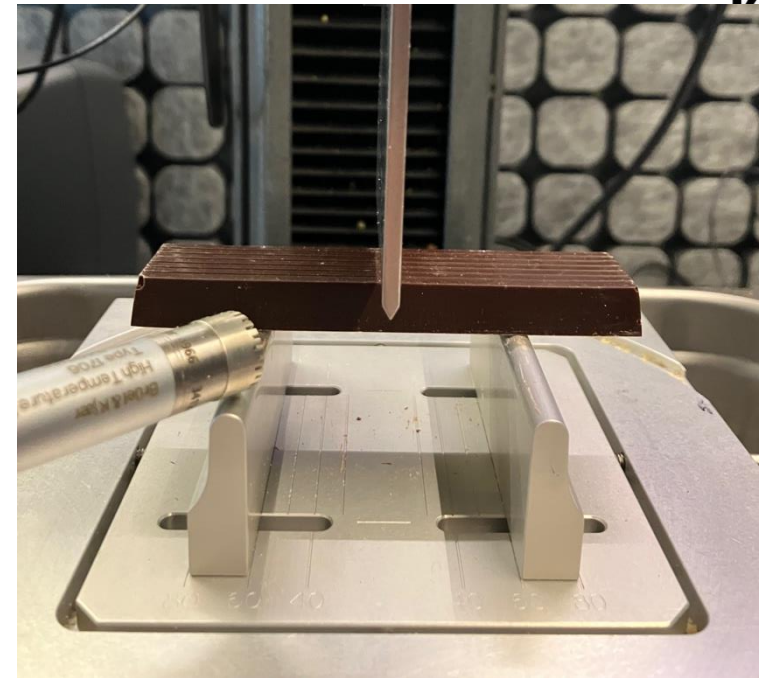
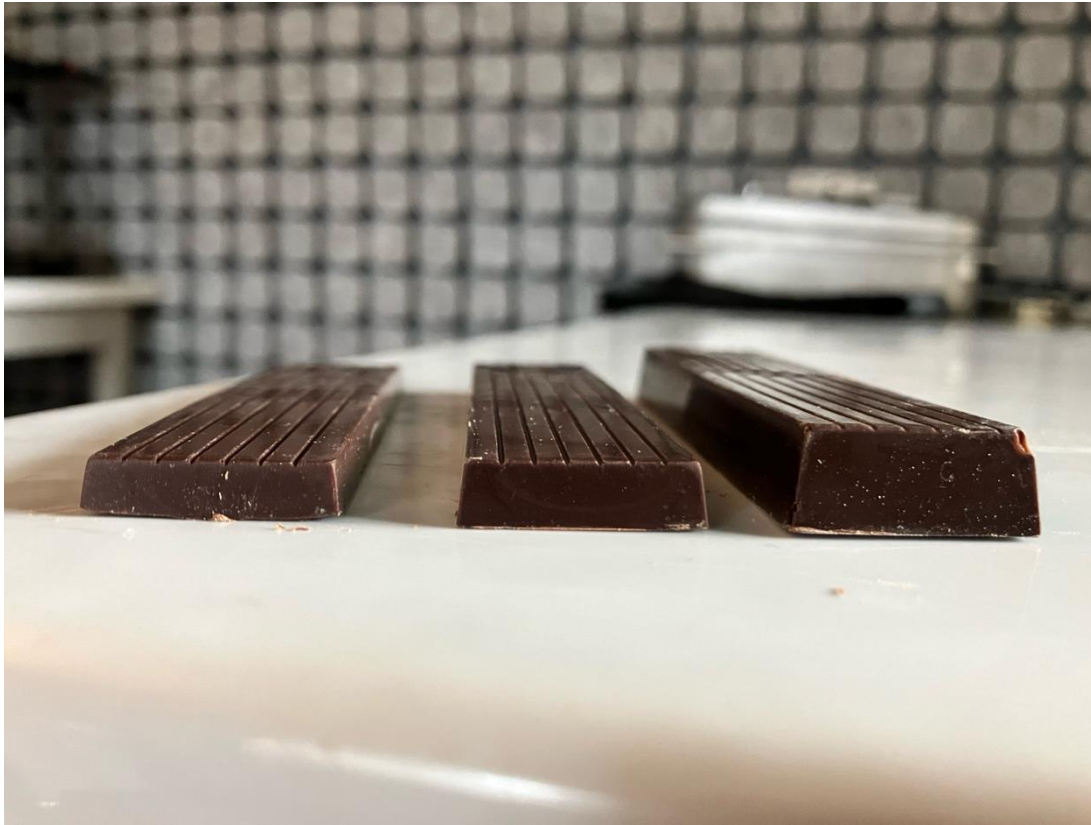


chocolateREF.wav Spectrogram (Log Frequency)



Three point bending with knife

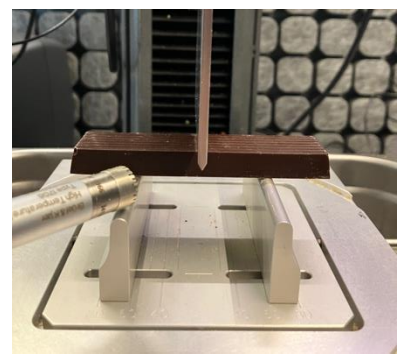
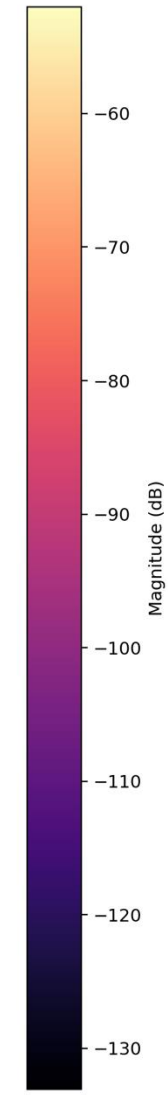
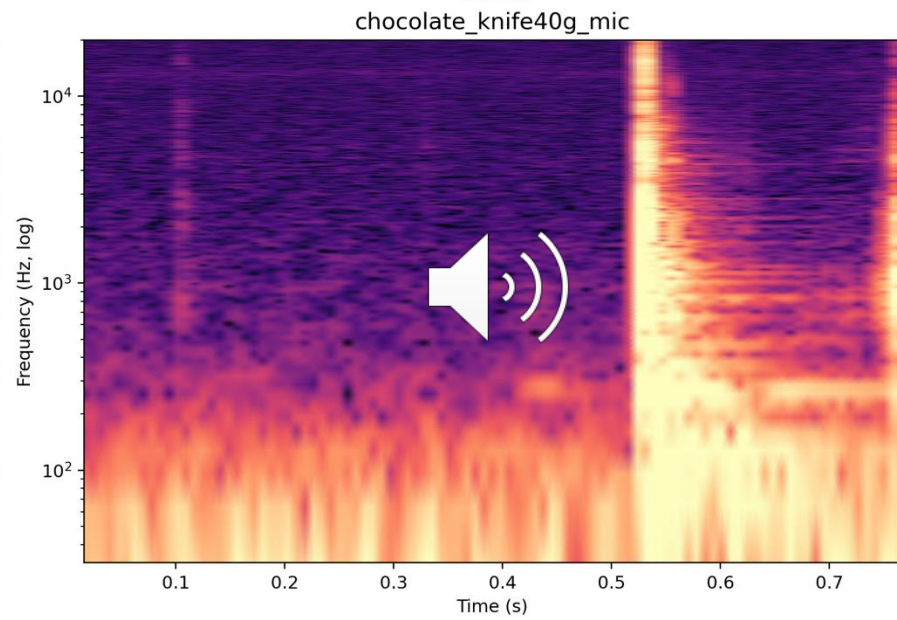
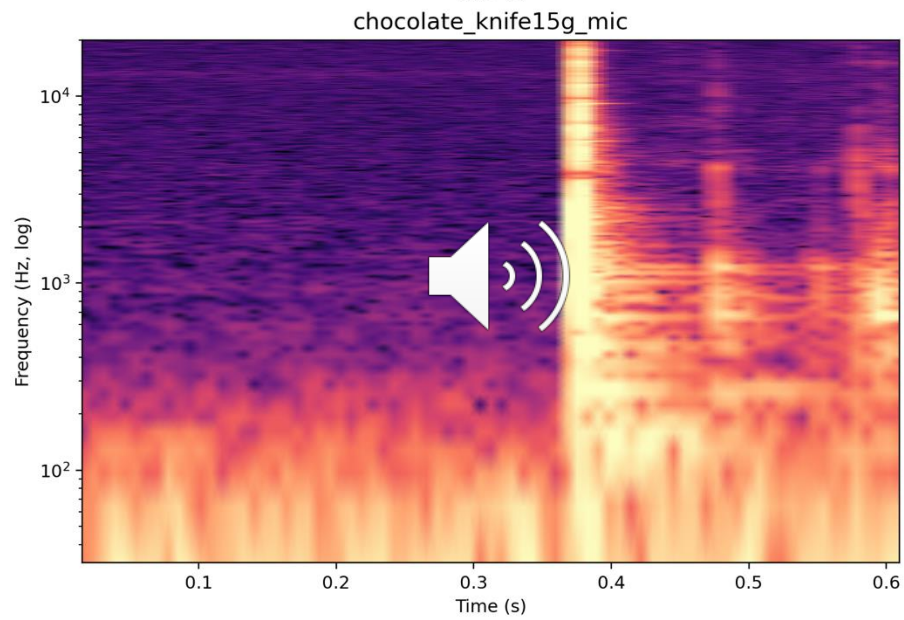
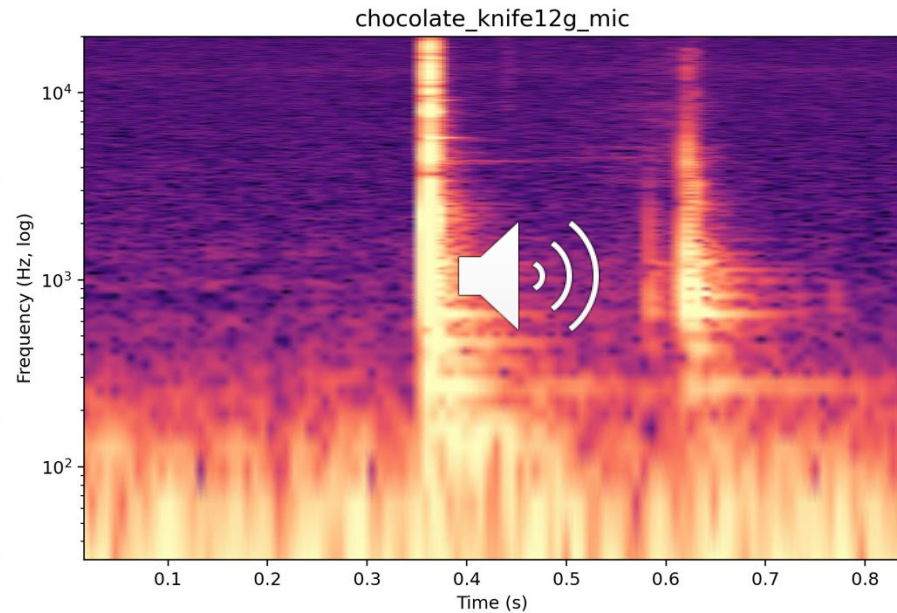
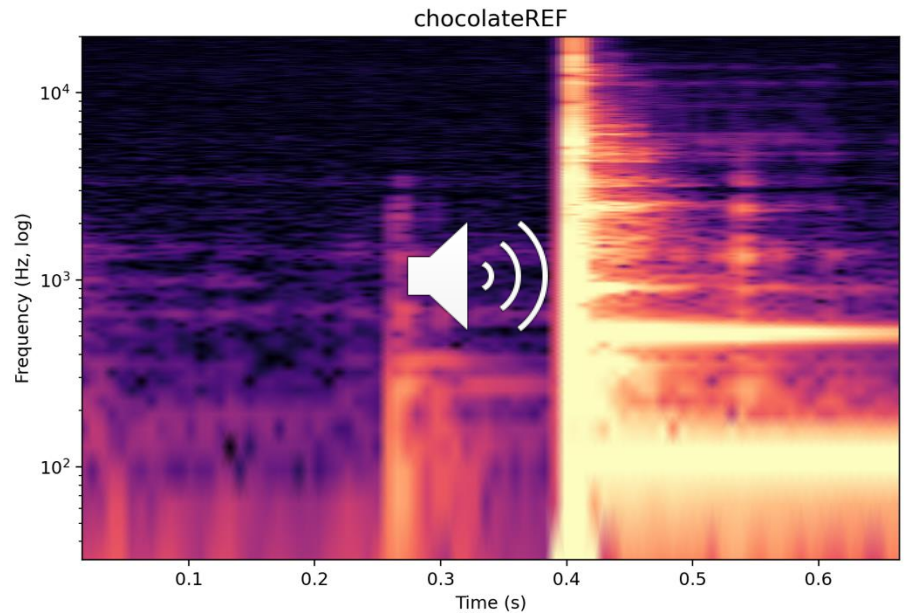
- Different thickness
- 12,5g, 15g & 40g



TA settings

- 3 point bending with knife
- Speed 2 mm/s
- Break detection stop
- Loadcell 500N
- Distance 60

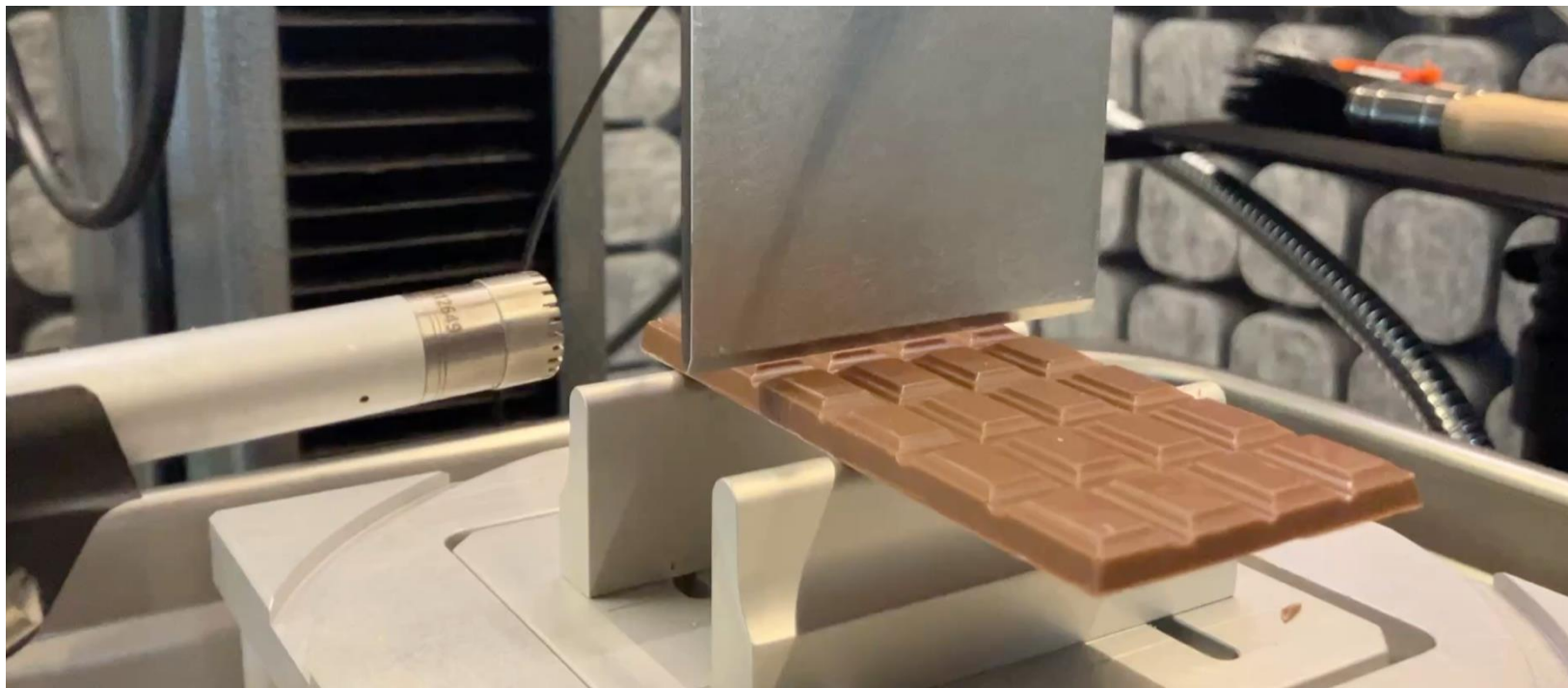
Chocolate Audio Comparison (Log Frequency)



12g Knife

from 1 to 5 measurements/tablet









Sample code	Omschrijving
C0799/MC01	Referentie melkchocolade
C0799/DC01-REF	Referentie fondant chocolade (met 35% totaal vetgehalte)
C0799/DC01-CB	C0799/DC01-REF met extra cacaoboter (met 40% totaal vetgehalte)
C0799/DC01-CB-BO	C0799/DC01-REF met extra cacaoboter en boterolie (met 40% totaal vetgehalte, waarvan 3% boterolie)



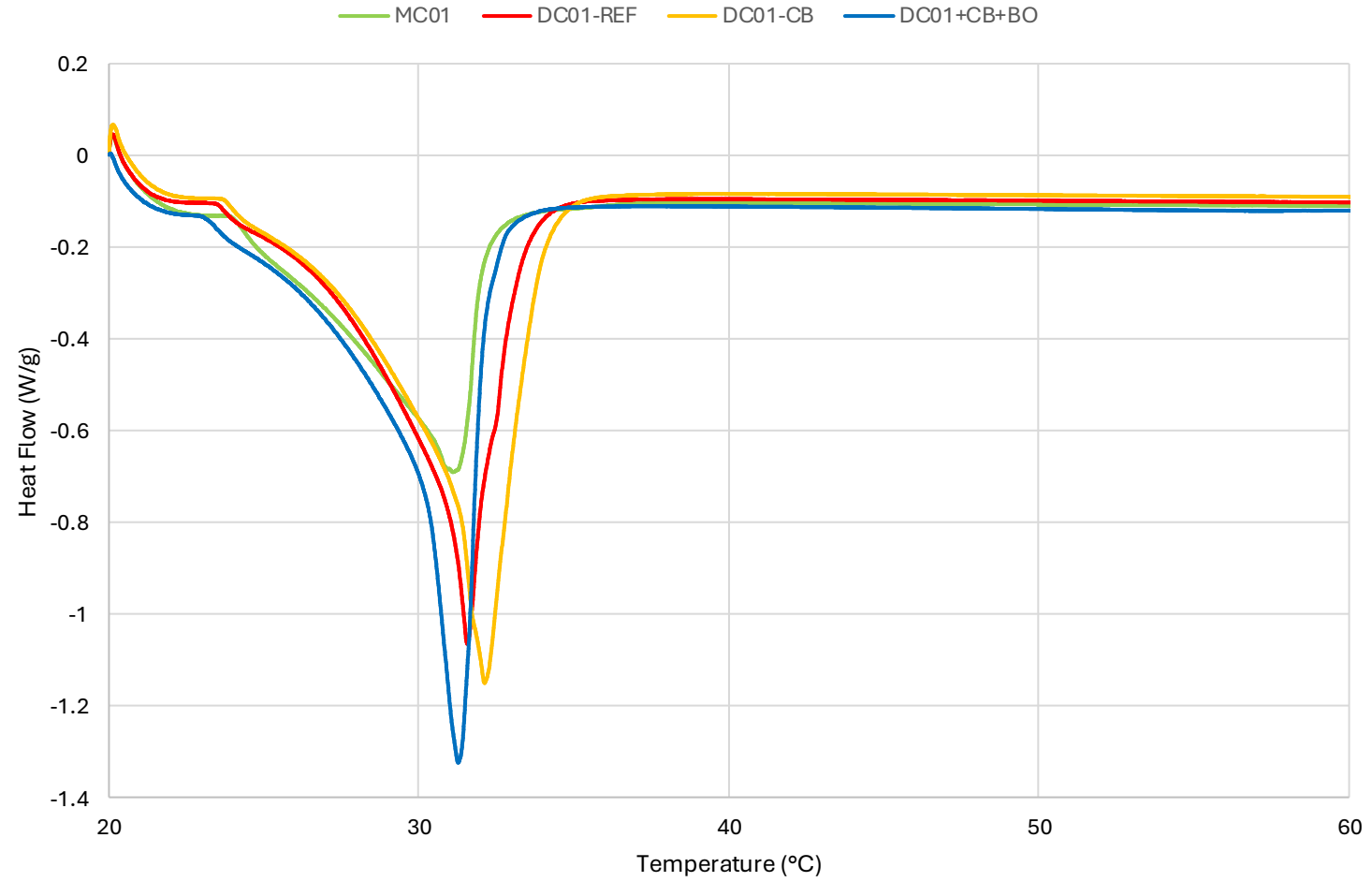
Sample code	Description	Predicted snap	Sensorical snap evaluation (Cacaolab)
C0799/MC01	Referentie melkchocolade	Least snap	Less snap
C0799/DC01-CB	C0799/DC01-REF extra cacaoboter (met 40% fat)	Most snap	More snap
C0799/DC01-REF	Referentie fondant chocolade (met 35% fat)	In between snap	More snap
C0799/DC01-CB-BO	C0799/DC01-REF extra cacaoboter en boterolie (40% total fat, 3% boterolie)	In between snap	More snap



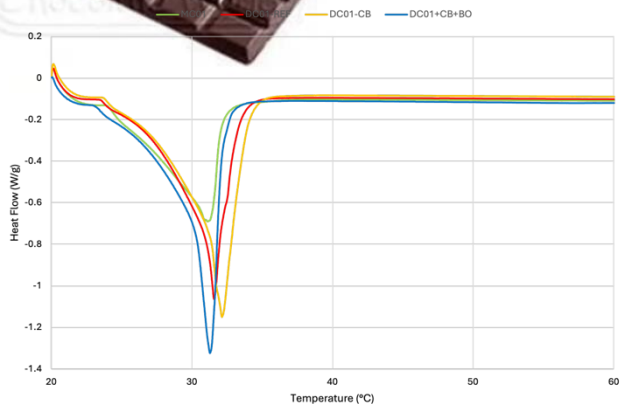
Melting Profile via DSC (Differential Scanning Calorimetry)

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CRUNCH

JAN 2025-
DEC 2026



Melting Profile via DSC (Differential Scanning Calorimetry)

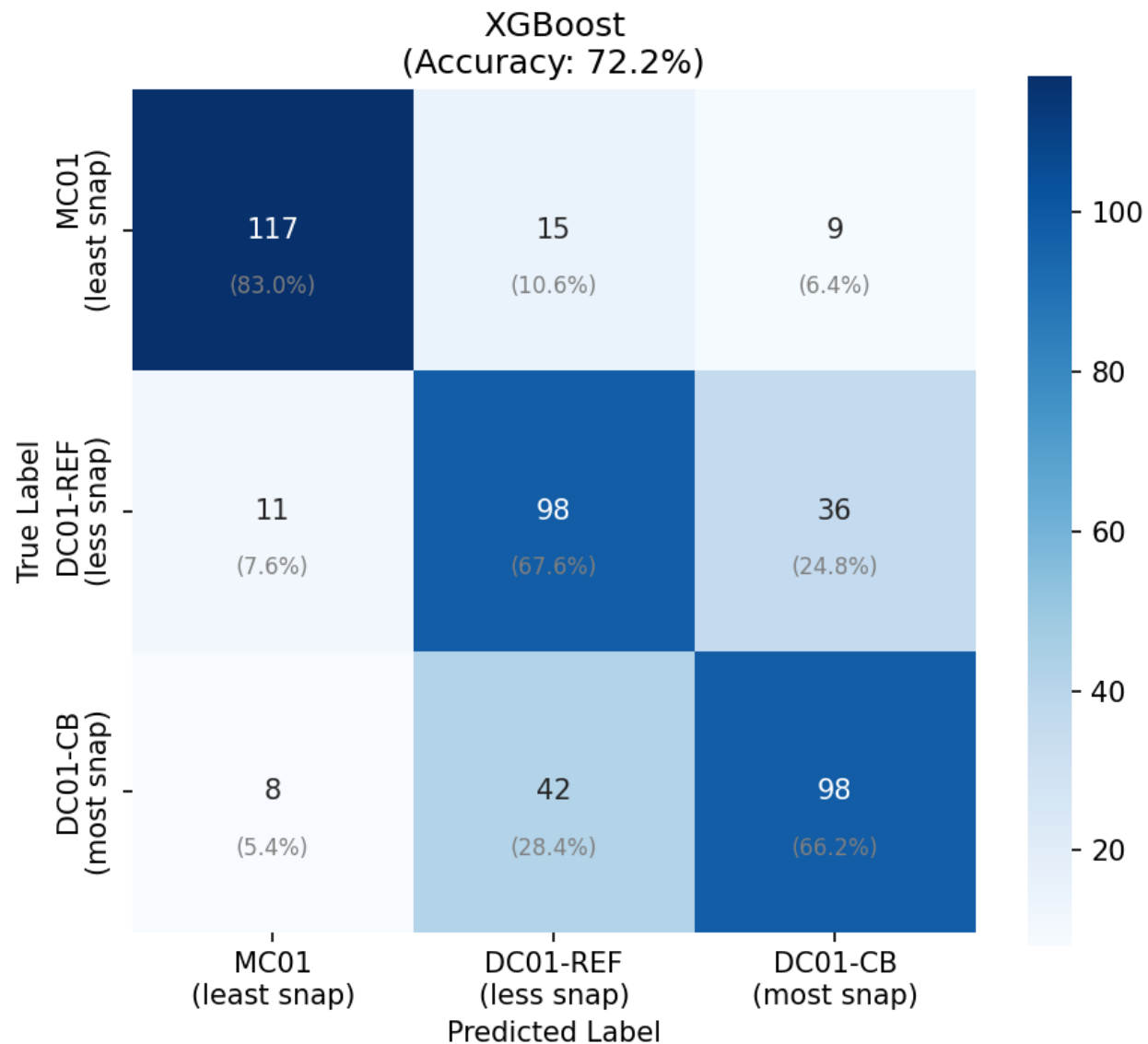


Correlation with snap?

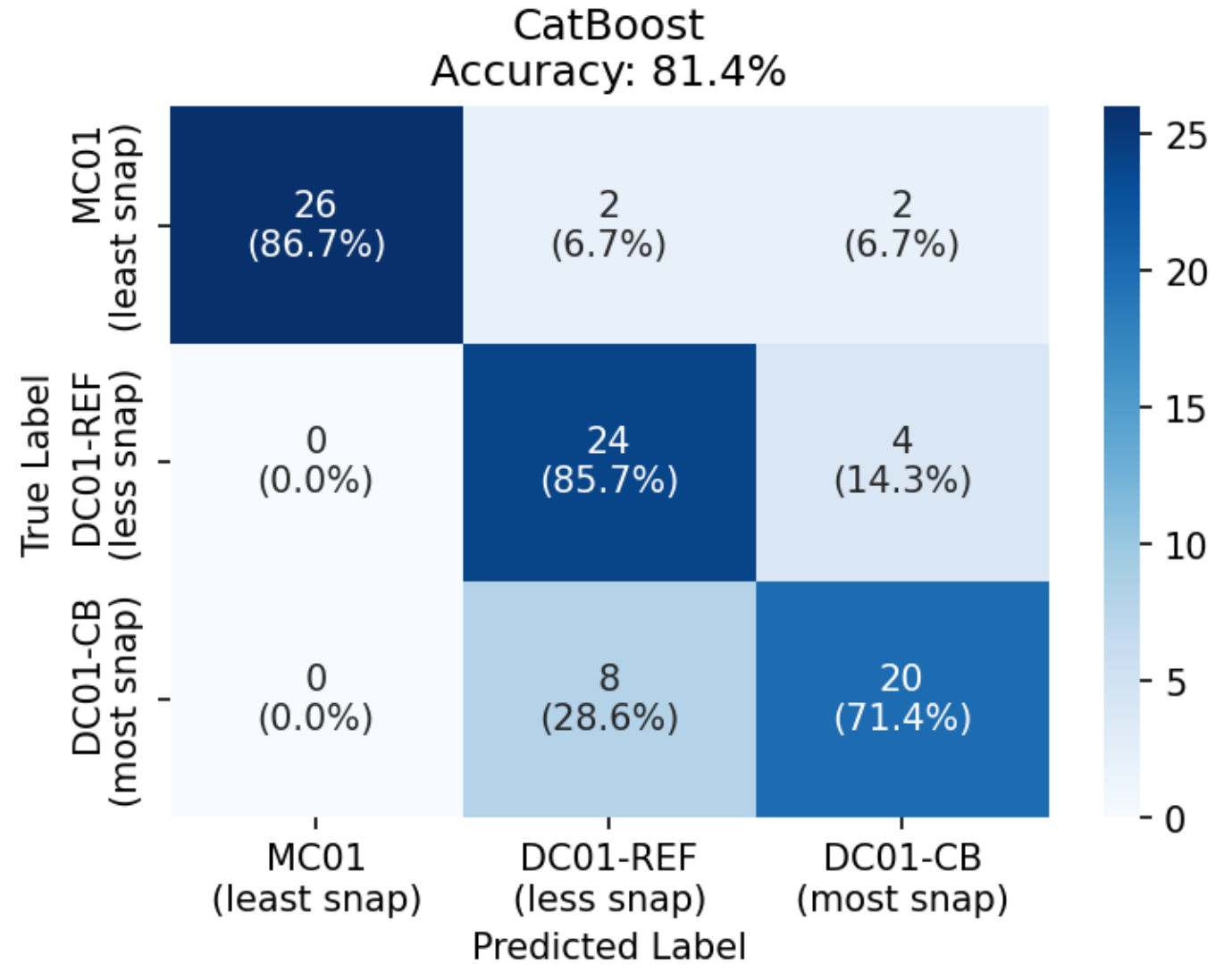


Sample	T _{onset} (°C)	T _{max} (°C)	T _{offset} (°C)	Smeltenhamtie (J/g)
MC01	23.2 ± 0.2	31.2 ± 0.2	34.2 ± 0.2	33.8 ± 0.9
DC01-REF	24.2 ± 0.2	31.6 ± 0.1	33.9 ± 0.4	43.4 ± 0.5
DC01-REF+CB	24.4 ± 0.1	32.1 ± 0.3	34.4 ± 0.2	48.5 ± 0.5
DC01-REF+CB+BO	23.4 ± 0.1	31.1 ± 0.1	32.8 ± 0.3	47.3 ± 1.5

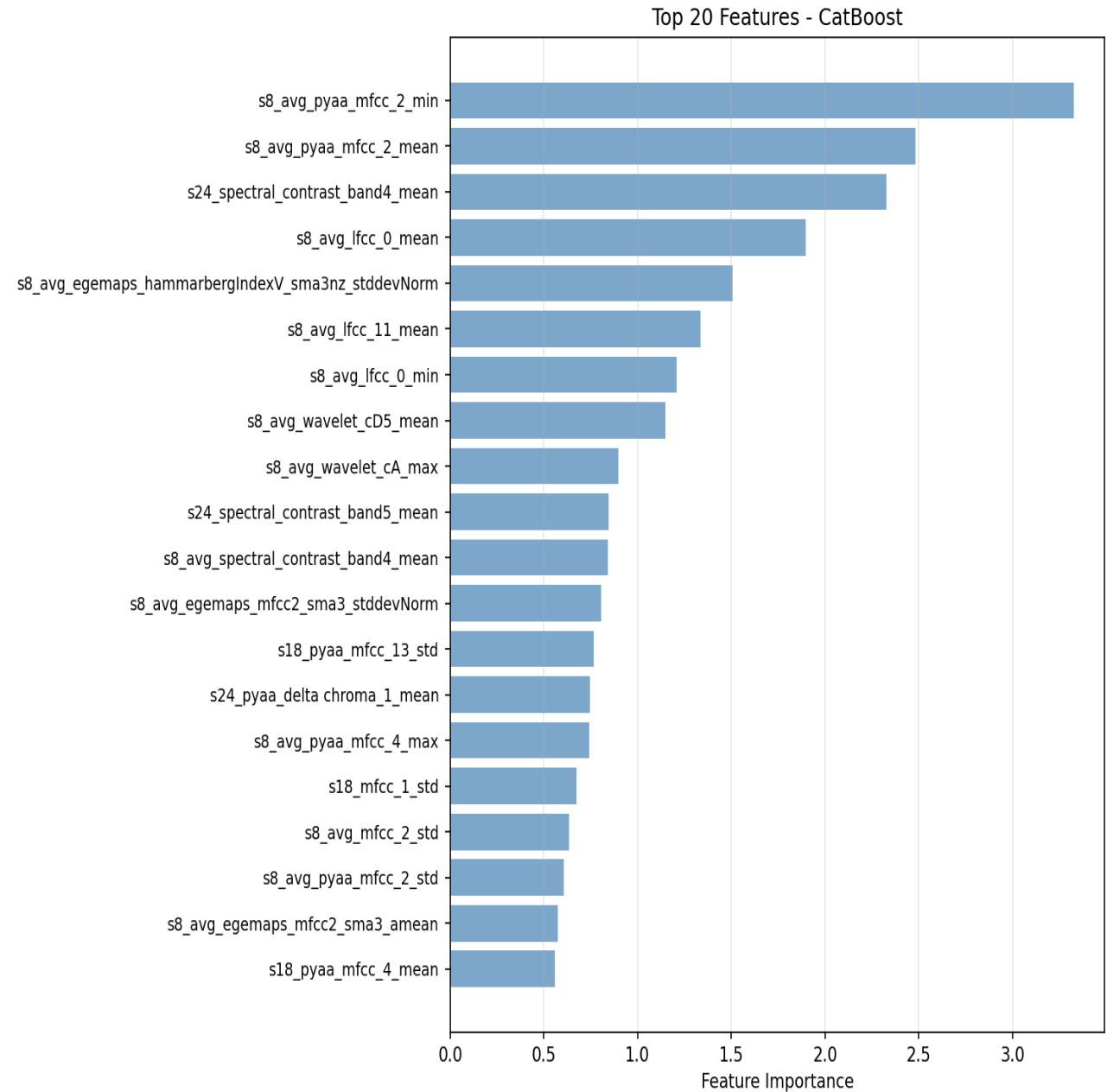
Classification of
MC01, SC01-
REF, DC01-CB
sound =
size 8 snap



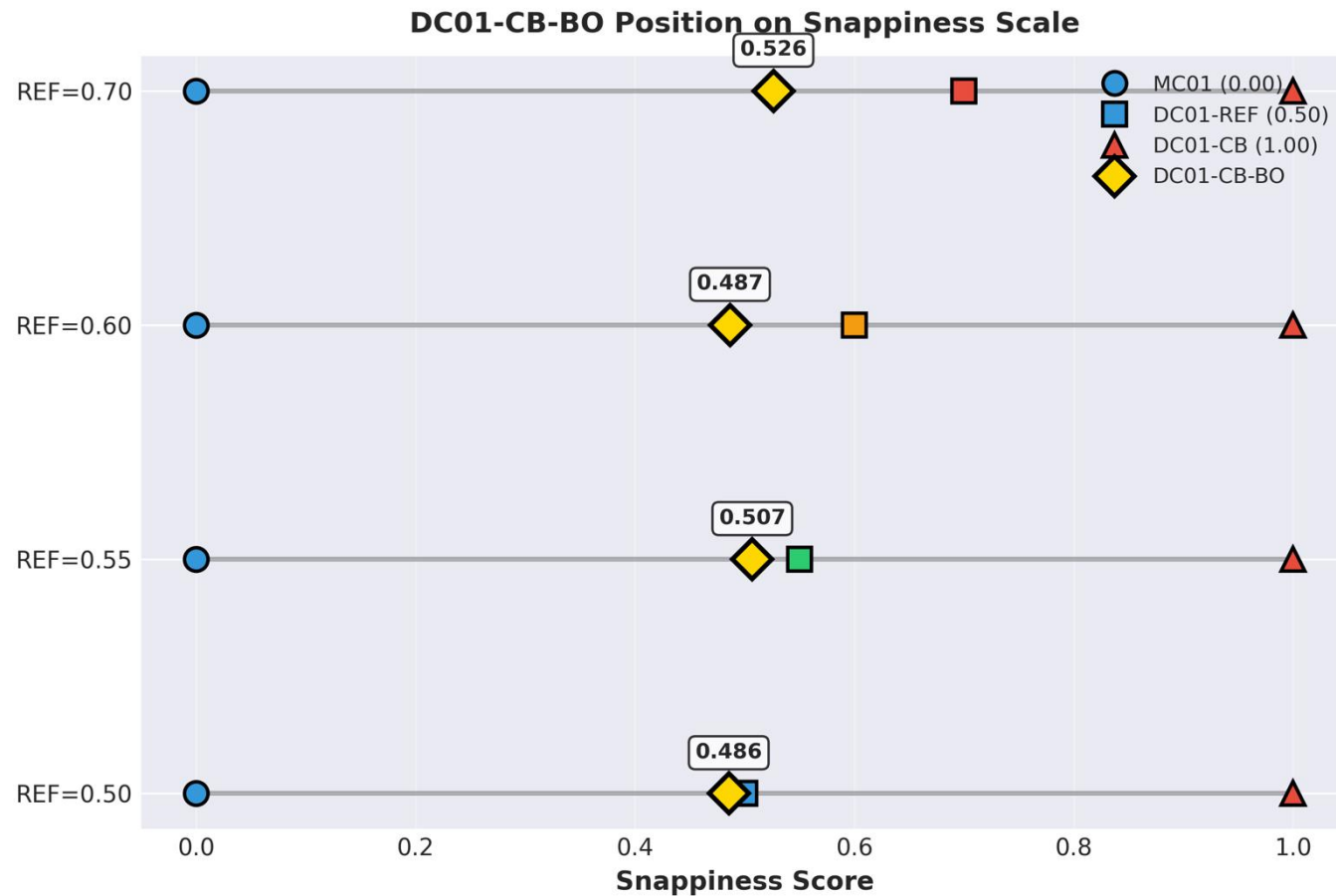
Classification
of MC01,
SC01-REF,
DC01-CB
sound =
all snaps



- MFCC/LFCC: spectral signature of the chocolate snap
- Spectral contrast: Measures how sharp and crisp the break sounds
- Wavelet features: Detect the short, sudden energy burst during breaking
- eGeMAPS features: Describe acoustic texture and energy distribution



Position of DC01-CB-BO vs other categories



*und 0.49-0.53, showing medium-high snappiness
ess of the reference scale setting.*

Next steps

- Finding sensory markers for snap of chocolate
- Development of snappiness - scale

-6-
Breaded &
Battered
products

Nugget



- Same matrix (chicken)
- Different properties
 - Breadcrumb type
 - Prefrying time
 - Preparation method
- Production @ GEA --> stock of samples

8 types of nuggets

Fry 2.5 min

Types ranked 1 - 10



Airfry 10 min

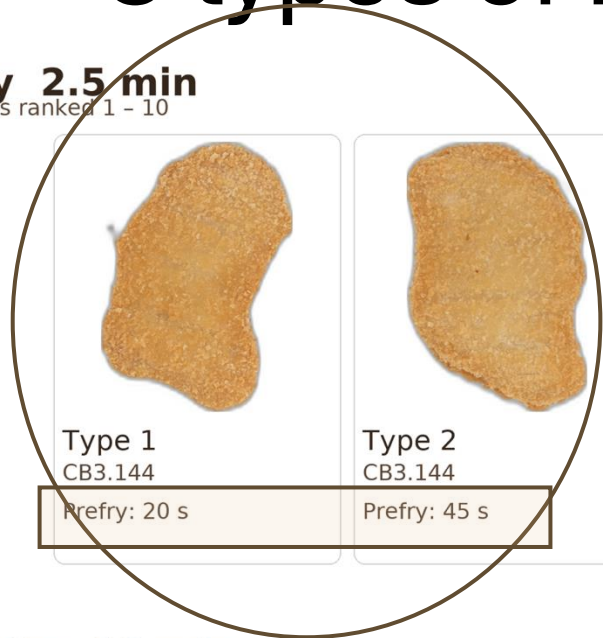
Types ranked 1 - 10



8 types of nuggets

Fry 2.5 min

Types ranked 1 - 10



Type 1
CB3.144

Prefry: 20 s



Type 2
CB3.144

Prefry: 45 s



Type 3
SB-40

Prefry: 20 s



Type 4
SB-40

Prefry: 45 s



Type 5
CB353.144

Prefry: 45 s



Type 6
CB353.144

Prefry: 20 s



Type 7
Panko Style CB204.144

Prefry: 20 s



Type 8
Panko Style CB204.144

Prefry: 45 s

Airfry 10 min

Types ranked 1 - 10



Type 1
CB3.144

Prefry: 20 s



Type 2
CB3.144

Prefry: 45 s



Type 3
SB-40

Prefry: 20 s



Type 4
SB-40

Prefry: 45 s



Type 5
CB353.144

Prefry: 45 s



Type 6
CB353.144

Prefry: 20 s



Type 7
Panko Style CB204.144

Prefry: 20 s



Type 8
Panko Style CB204.144

Prefry: 45 s

Dataset

Fry 2.5 min

Types ranked 1 - 10



Airfry 10 min

Types ranked 1 - 10



→ 40 measurements/nugget of both processes

Method:

- Crush whole product, custom made probe
- Force till 450N
- Speed 2mm/s



→ Can we classify different breadcrumb types, pre-frying times & baking method?

3 baking processes



Airfry 180°C, 10 min



Oven 200°C, 10% steam, 7 min



Fry 180°C, 2,5min

Sensory testing protocol

- 3 ranking tests (4 samples) → from least to most crispy
- 2 paired tests (2 samples) → most crispy?
- 11 experts (4 companies)
- Red light to eliminate colour bias
- Evaluate exactly after 2 minutes
- Scoring of tests

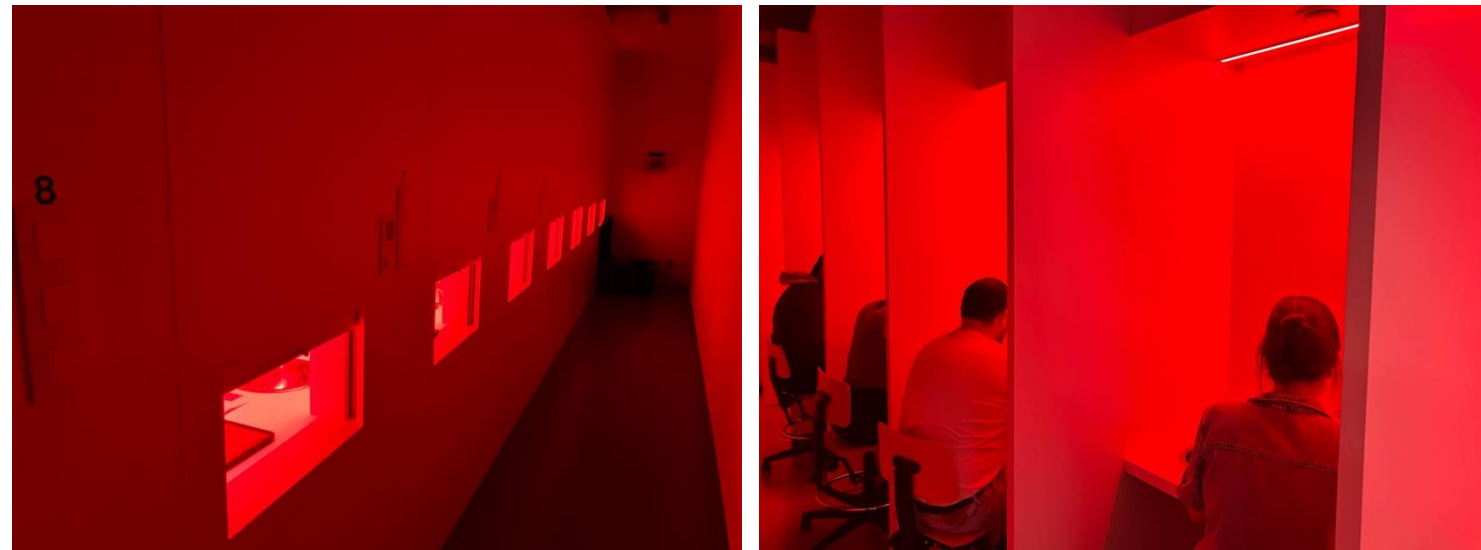


Ranking:

Least crispy			Most crispy
0	1	2	3

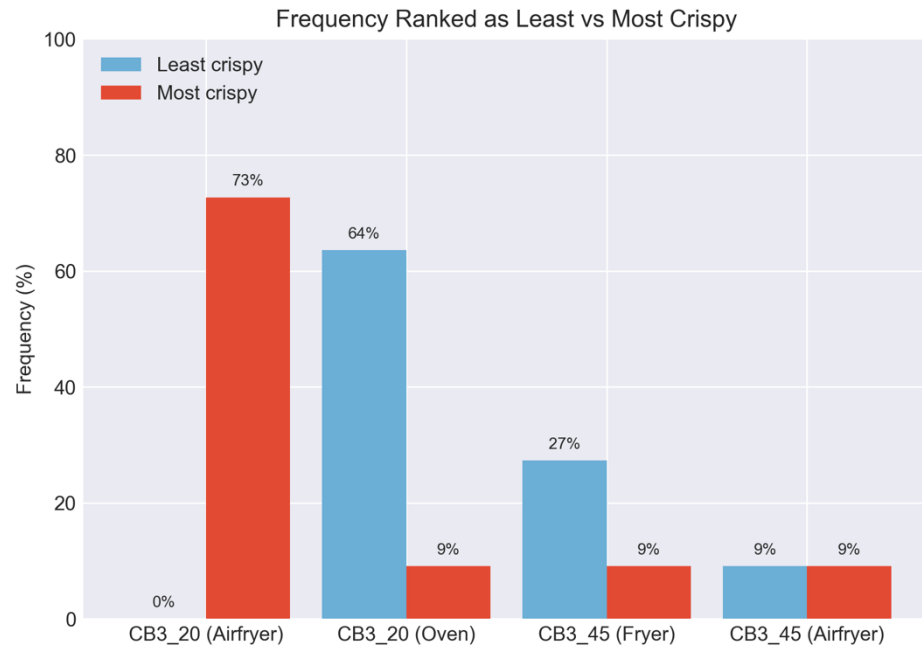
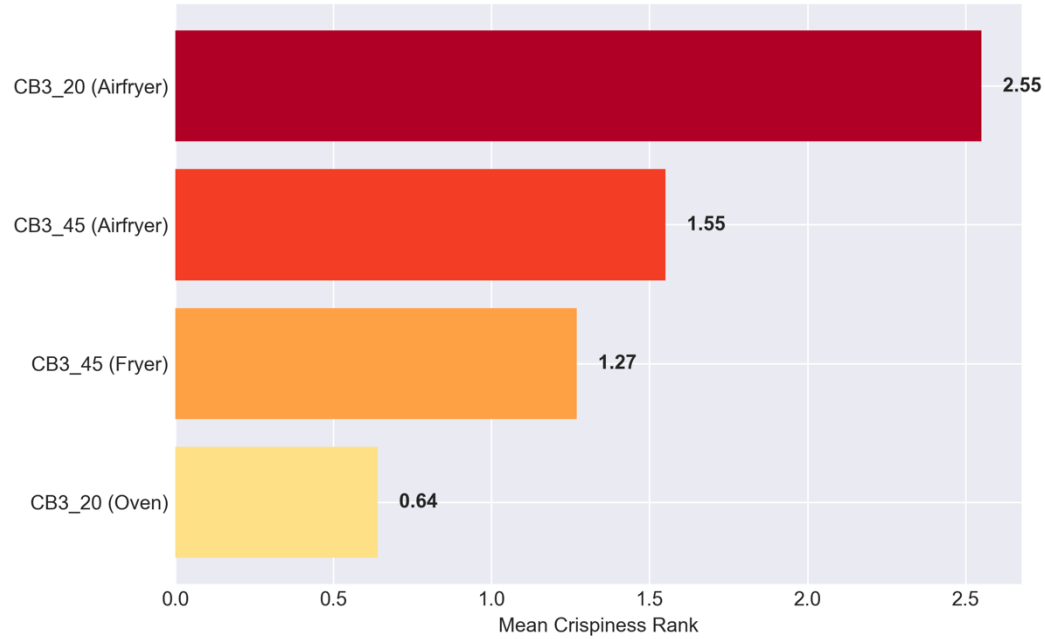
Paired test:

Least crispy	Most crispy
0	1



Test 1: Crispiness Rankings

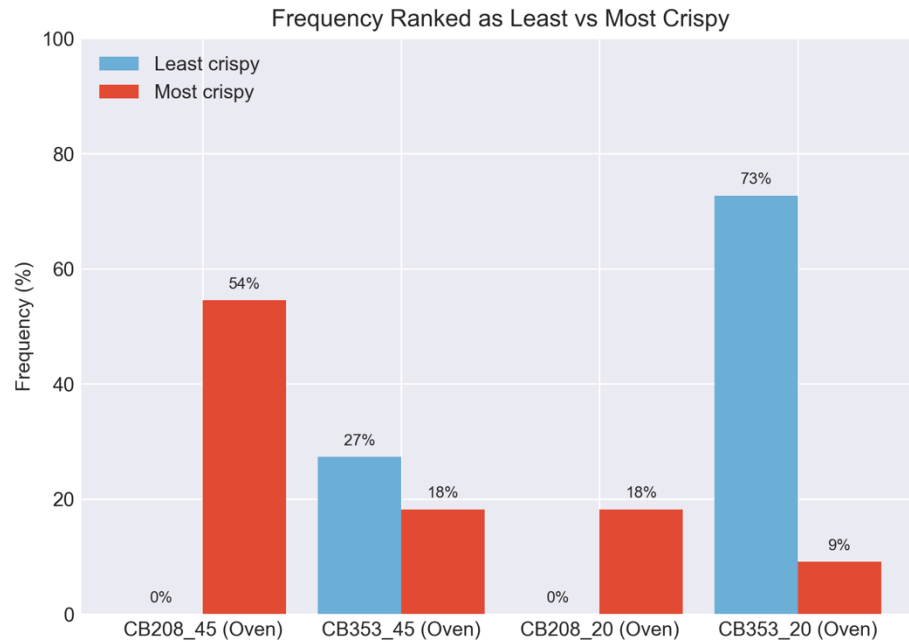
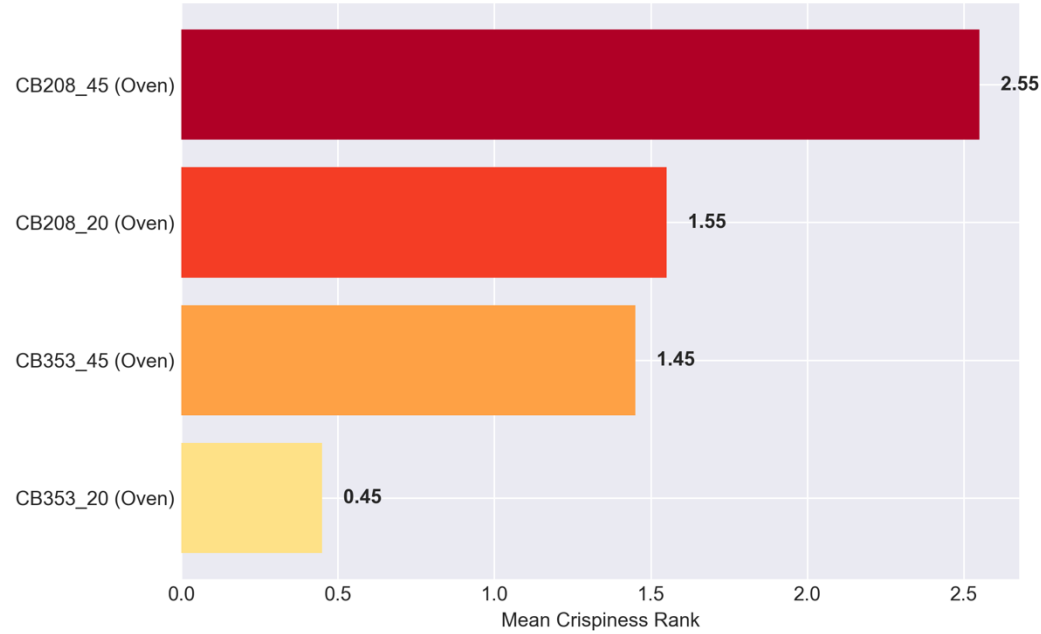
Mean Crispiness Rank per Sample
(0=least crispy, higher=more crispy)



Nugget Type	Mean Rank	StdDev	Least Crispy %	Most Crispy %
CB3_20 (Oven)	0.64	0.98	63%	9%
CB3_45 (Fryer)	1.27	0.96	27%	9%
CB3_45 (Airfryer)	1.55	0.78	9%	9%
CB3_20 (Airfryer)	2.55	0.78	0%	72%

Test 4: Crispiness Rankings

Mean Crispiness Rank per Sample
(0=least crispy, higher=more crispy)



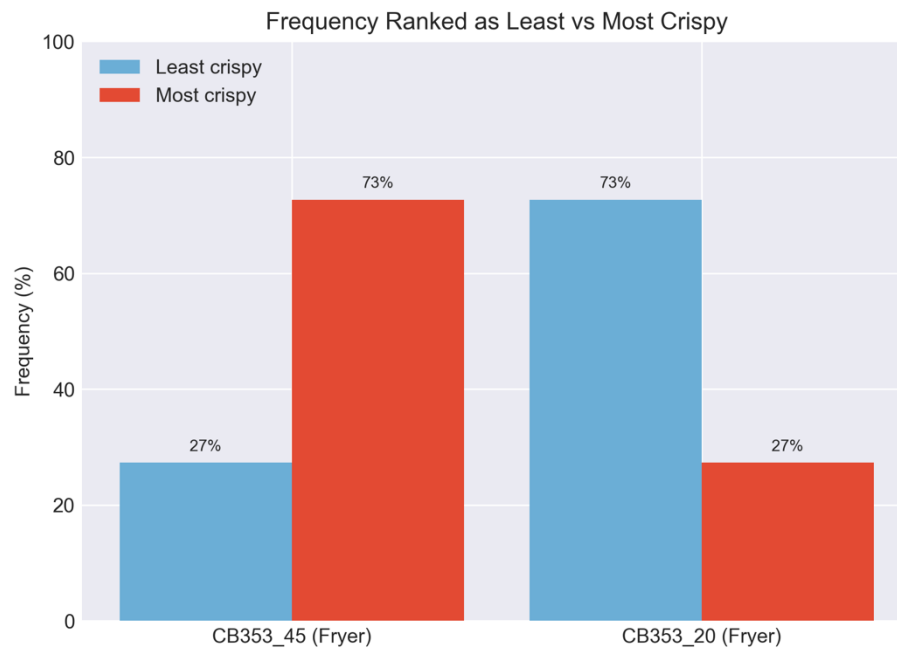
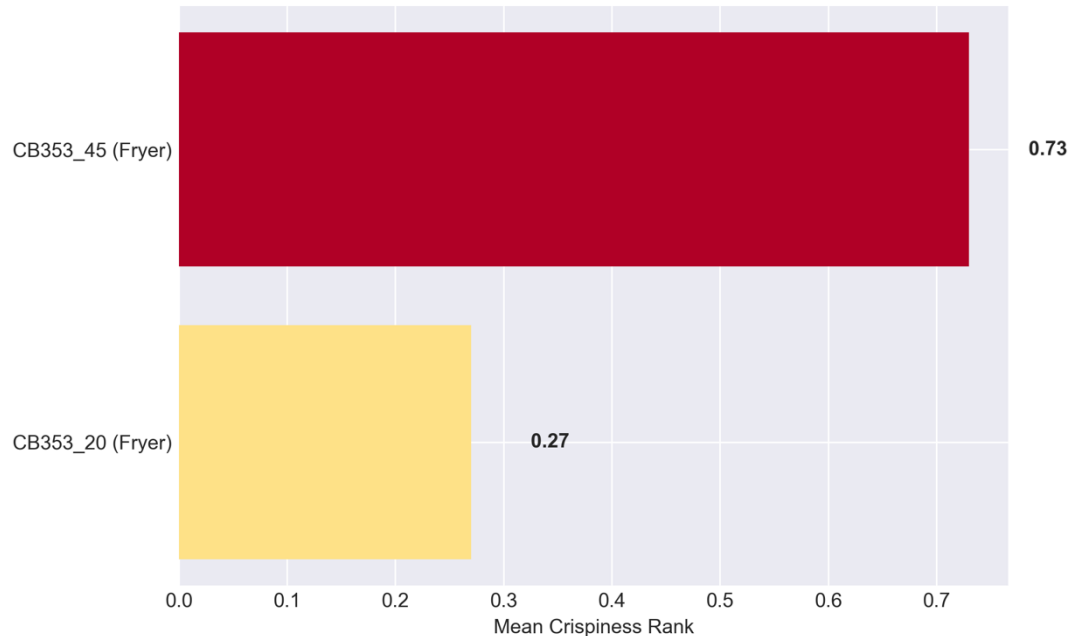
Nugget Type	Mean Rank	StdDev	Least Crispy %	Most Crispy %
CB353_20 (Oven)	0.45	0.89	72%	9%
CB353_45 (Oven)	1.45	1.08	27%	18%
CB208_20 (Oven)	1.55	0.78	0%	18%
CB208_45 (Oven)	2.55	0.50	0%	54%

Test 3b: Crispiness Rankings

Mean Crispiness Rank per Sample
(0=least crispy, higher=more crispy)

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Nugget Type	Mean Rank	StdDev	Least Crispy %	Most Crispy %
CB353_20 (Fryer)	0.27	0.45	72%	27%
CB353_45 (Fryer)	0.73	0.45	27%	72%

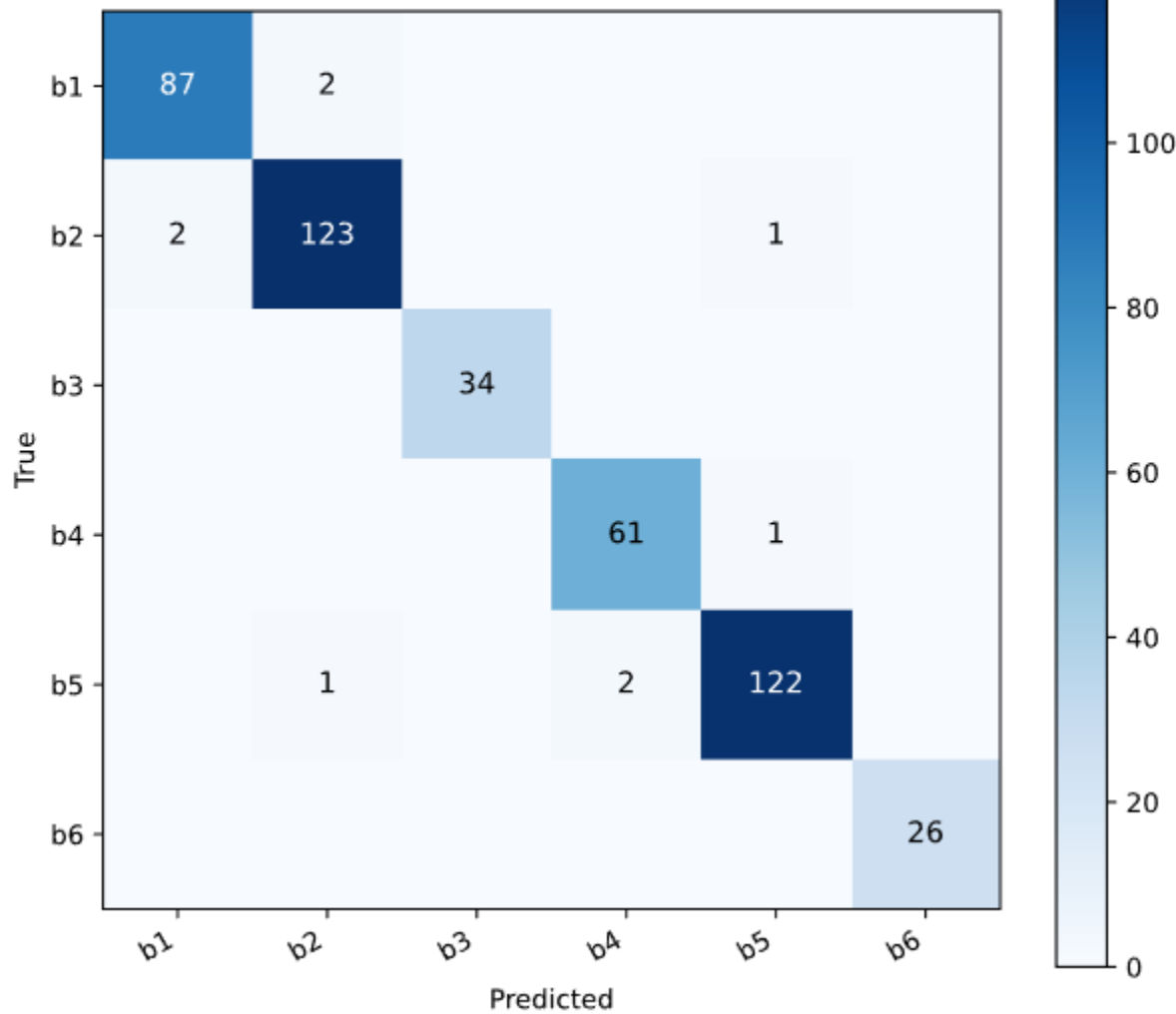
Experimental setup:

- 6 batches on different dates
- No overlap between batches
- Batch 6: sensory test

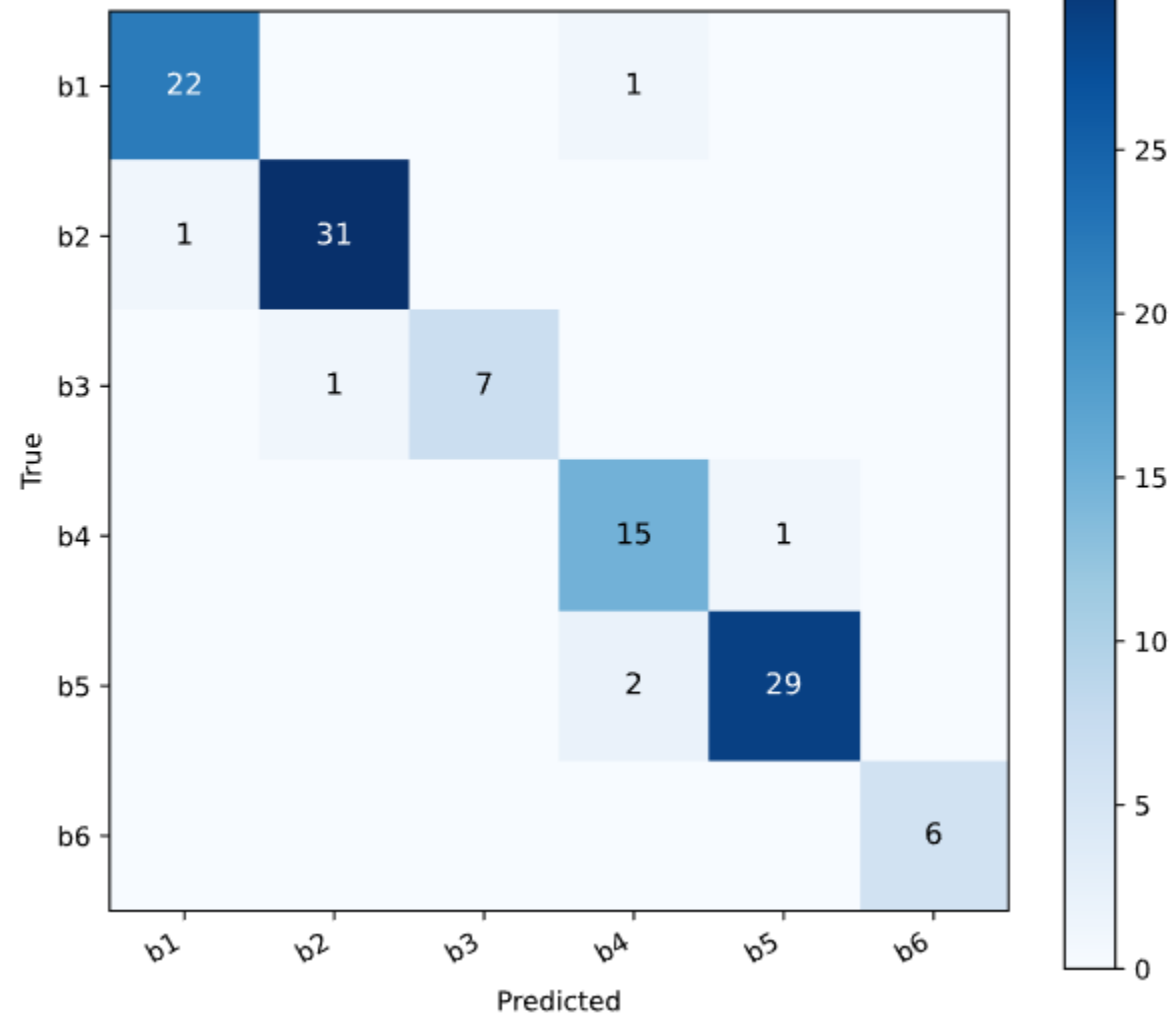
type_method	batch 1	batch 2	batch 3	batch 4	batch 5	batch 6
1AF	0	38	0	0	0	2
1F	39	0	0	0	0	2
2AF	0	40	0	0	0	2
2F	27	0	0	0	0	4
3AF	0	0	0	0	39	0
3F	0	0	0	40	0	0
4AF	0	0	0	0	39	0
4F	0	0	0	38	0	0
5AF	0	40	0	0	0	2
5F	28	0	0	0	0	2
6AF	0	40	0	0	0	0
6F	18	0	0	0	0	2
7AF	0	0	0	0	39	2
7F	0	0	12	0	0	0
8AF	0	0	0	0	39	0
8F	0	0	30	0	0	0

Batch classification (1-6) — 30 features, 80/20 split

Train (80%) n=462 acc=98.1%



Test (20%) n=116 acc=94.8%



- Problem for Fry/Airfry classification
 - Does the model learn the batch audio signature?

type_method	batch 1	batch 2	batch 3	batch 4	batch 5	batch 6
1AF	0	38	0	0	0	2
1F	39	0	0	0	0	2
2AF	0	40	0	0	0	2
2F	27	0	0	0	0	4
3AF	0	0	0	0	39	0
3F	0	0	0	40	0	0
4AF	0	0	0	0	39	0
4F	0	0	0	38	0	0
5AF	0	40	0	0	0	2
5F	28	0	0	0	0	2
6AF	0	40	0	0	0	0
6F	18	0	0	0	0	2
7AF	0	0	0	0	39	2
7F	0	0	12	0	0	0
8AF	0	0	0	0	39	0
8F	0	0	30	0	0	0

Next steps

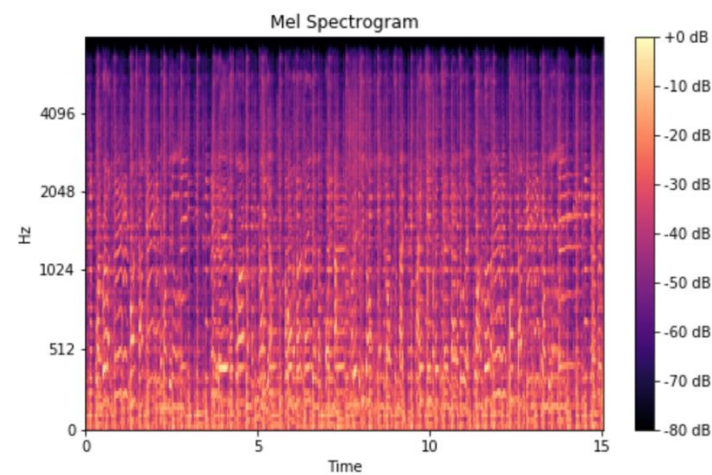
- Oven tests (instrumental) on ranked samples
- Model training and correlation with sensory tests (classification → ranking)

Towards a generalized Deep AudioX

- **AudioSet:**
 - Millions of 10s audio clips
 - labeled



- **PassT:**
 - Vision Transformer
 - Trained on audioset Mel spectrograms



Towards a generalized Deep AudioX

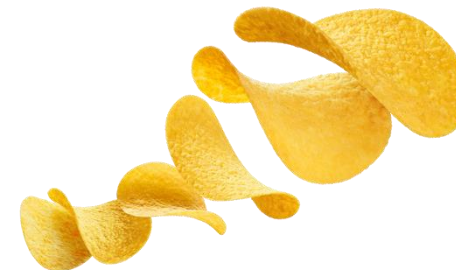
- **DeepaudioX**
 - Python library to retrain PaSST



Similar classification results as the ML method



- **Crunchyness ranking model:**
 - Retrain PaSST with our dataset
 - Samples with 'known' crunchyness ranking
 - Pairwise classification in product group
 - PaSST already has a 'notion of crunchyness'



Generalized Machine Learning model

- **XGBClassifier** (Xgboost library)
 - One model for pairwise classification off all products
 - Pairwise comparison of products in the same product group



Generalized Machine Learning model

- **XGBClassifier** (Xgboost library)
- Most important features:
 1. imfcc_std_6_band5k_10000_15000_percussive_focus
 2. imfcc_std_11_band5k_20000_25000_percussive_focus
 3. imfcc_std_9_band5k_15000_20000_percussive_focus
 4. num_bursts_band5k_20000_25000
 5. isolated_burst_count_band5k_20000_25000
 6. imfcc_std_10_band5k_20000_25000_percussive_focus
 7. num_bursts_standard_bandpass_1000_25000
 8. transient_to_sustained_ratio_antialiasing_32khz
 9. imfcc_std_12_band5k_20000_25000_percussive_focus
 10. imfcc_std_10_band5k_15000_20000_percussive_focus



Ultrasonic microphone: tests start next week

Dense/Solid

(no air in the crispy material, rigid, fractures into shards)



Through Crisp

(whole object is crisp)



Kroepoek



Extruded snacks



Airy

(air pockets in the crispy material, collapses, crumbles or shatters)

Shell Crisp

(crispy outside, soft inside)



Tempura

Dataset status

Product	# measurements
Chips	995
Baguette	459
Chocolate	59
Nuggets	678
French Fries	341
Cookies	1.241
Other	1.102
Total	4875

Did you hear about KRAK?

HET GROOTSTE WETENSCHAPSFESTIVAL VAN DE BENELUX



NERDLAND

Festival



22 → 25 MEI 2026

DOMEIN PUYENBROECK • WACHTEBEKE

HOE KLINKT JOUW FAVORIETE SNACK?

ZATERDAG , DOORLOPEND 

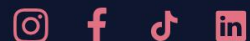
 **ADVENTURE ISLAND**

ZONDAG , DOORLOPEND 

 **ADVENTURE ISLAND**

MAANDAG , DOORLOPEND 

 **ADVENTURE ISLAND**



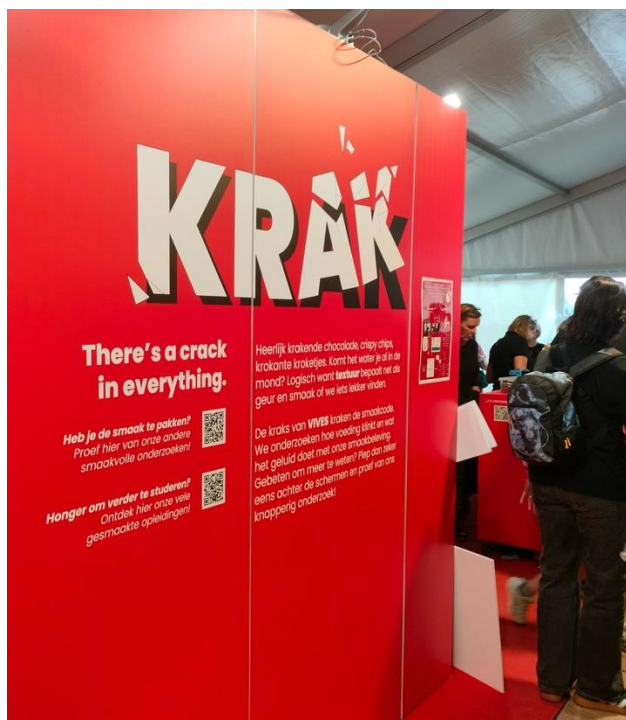
EXPERIENCE



***CRUNCH* WIST JE DAT HET GELUID VAN EEN KNAPPERIGE CROISSANT OF KRAKENDE CHIPS JE SMAAKBELEVING COMPLEET KAN VERANDEREN?**

Bij Hogeschool VIVES nemen ze die crunch serieus en onderzoeken ze hoe geluid onze manier van proeven beïnvloedt. En jij mag meedoen! Met AI analyseer je geluidsgolven en match je die met de ultieme smaakervaring.

Klinkt lekker, euh, cool toch? In deze unieke experience stap je in de smaakhokjes, proef je met je oren én je smaakpapillen en ontdek je hoe technologie en smaak samensmelten in een langgerekte 'Mmmmmmm'. Snacken voor de wetenschap!



KRAK @ Nerdland Festival

23, 24 & 25 mei 2026



2026 IEEE International Conference on Acoustics, Speech, and Signal Processing
4-8 May 2026, Barcelona, Spain



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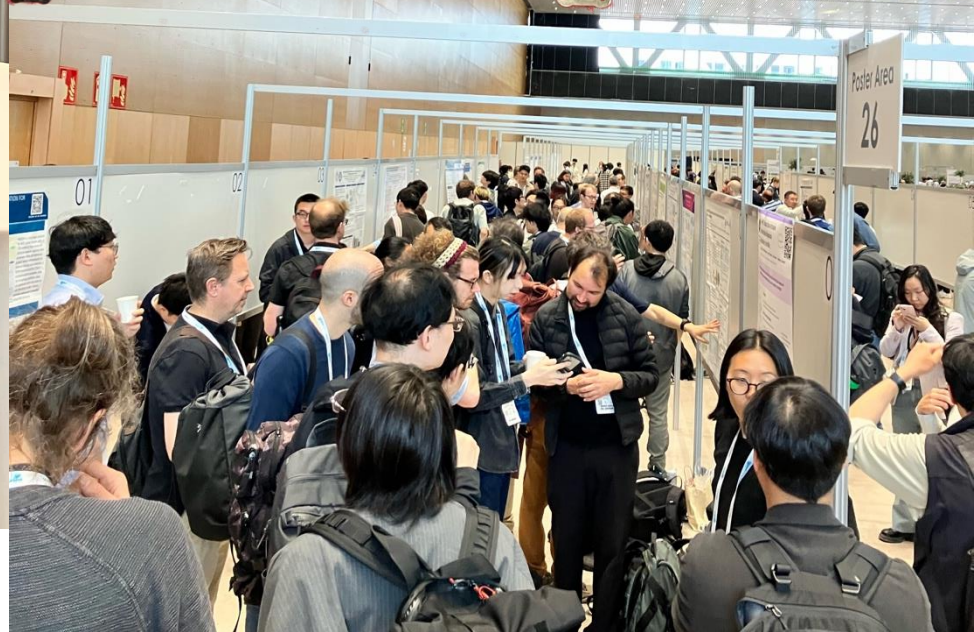
4-8 MAY - BARCELONA, SPAIN

ICASSP 2026

2026 IEEE International Conference on Acoustics, Speech,
and Signal Processing

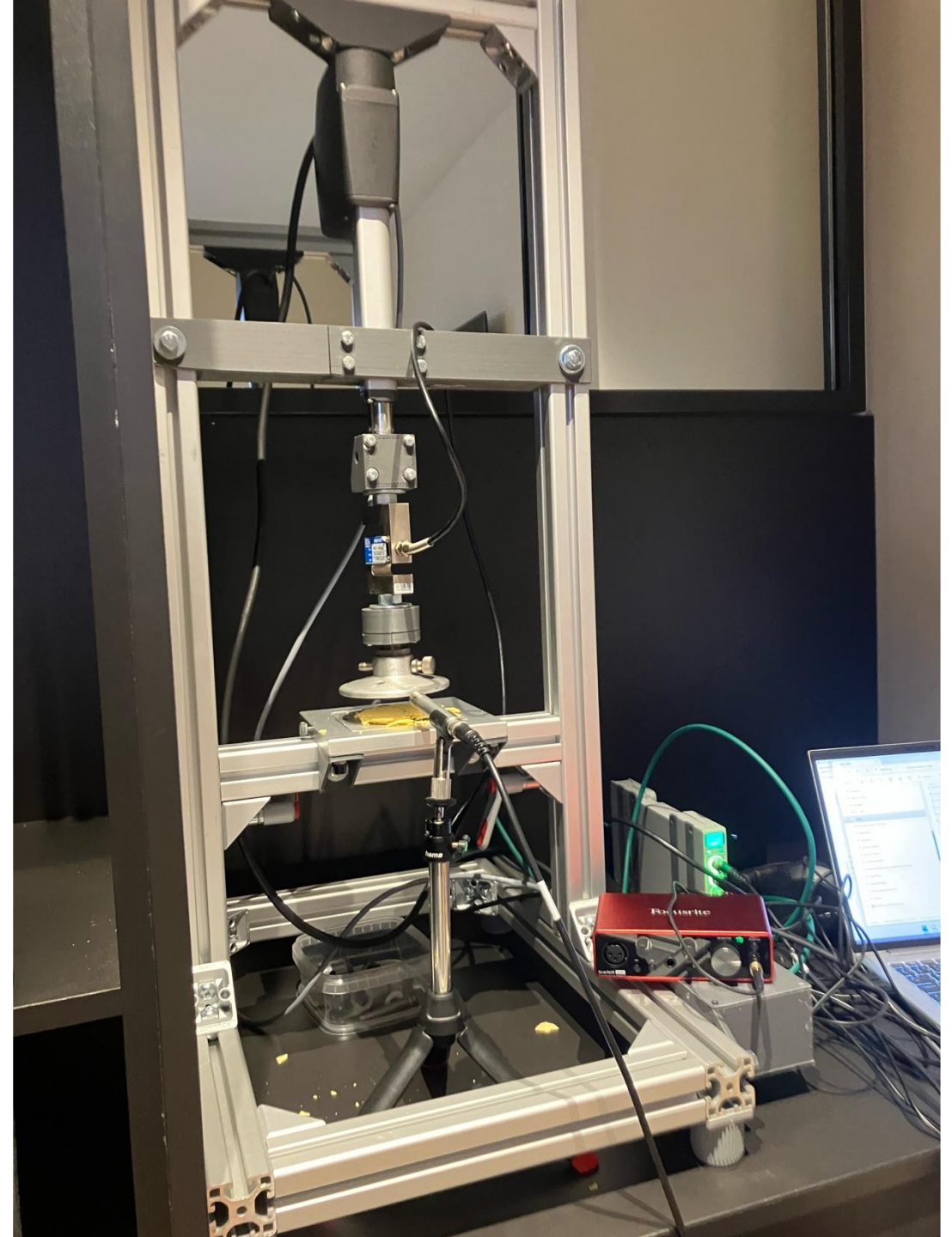
Where Signals Meet Intelligence

[EXPLORE THE PHOTO GALLERY](#)



Mobile prototype

- Loadcel up to 1000N
- Flexible for different microphone set-ups
- Mounting of different probes
- Transportable



What's next?

CRISP

ACOUSTIC INTELLIGENCE
FOR FOR FOOD TEXTURE

- Generalization across recording conditions
- Generalization to different foods
- Multi-sensory prediction
- development of cost-effective, at-line or laboratory system

Demo

From signal
to
crispiness evaluation



**Questions, discussion
& feedback**

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CRUNCH

JAN 2025-
DEC 2026

TETRA PROJECT

BEPALING VAN DE PRODUCTKWALITEIT VAN VOEDING
AAN DE HAND VAN GEAVANCEERDE GELUIDSANALYSE



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